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# Lumber Yields by the NEW TIMBER CRUISING LOG GRADES

for Old-growth Coast Douglas-fir

> Marlin E. Plank and John W. Henley

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# LUMBER YIELDS BY THE NEW TIMBER CRUISING LOG GRADES FOR OLD-GROWTH COAST DOUGLAS-FIR

#### Reference Abstract

Plank, Marlin E., and John W. Henley
1976. Lumber yields by the new timber cruising log grades for old-growth Coast
Douglas-fir. USDA For. Serv. Res. Pap. PNW-203, 30 p. Pacific Northwest Forest and Range Experiment Station, Portland, Oregon.

Lumber grade yields and recovery ratios obtained for old-growth Coast Douglas-fir logs are presented for the new timber cruising log grades. Lumber yield information is based on nearly 5,000 logs processed through 10 sawmills in Washington, Oregon, and California. Curve relationships are shown for lumber grade recovery over diameter, scale recovery ratio over diameter, lumber recovery factor over diameter, and net Scribner and gross cubic scale defect over diameter for the four log grades. Tables provide information on lumber yield distribution by diameter class and lumber grade in addition to the foregoing.

KEYWORDS: Lumber recovery studies, old-growth Douglas-fir.

#### RESEARCH SUMMARY Research Paper PNW-203 1976

This report presents lumber yield information based on a new system of grading old-growth Coast Douglas-fir by four grades. Nearly 5,000 logs were sawn in 10 sawmills throughout Washington, Oregon, and California. Lumber from each was identified and the identity maintained through the shipping tally.

The logs produced 2,699,546 board feet of lumber. About 54 percent of the lumber production was in 2-inch Dimension; 1-inch Board, Shop, and other items thicker than 2 inches accounted for 10, 12, and 24 percent of the total, respectively. Lumber grade yield patterns shown in curve and table form emphasize the need for stratification by log grade and diameter.

Defect deductions averaged 10, 12, and 12 percent, respectively, for grades 1, 2, and 3 logs but increased to 19 percent for grade 4 logs. Curves of defect over diameter are shown for each log grade.

On the average, about 64 percent of the gross cubic content of the log was manufactured into rough green lumber although this depended on the log mix. About 25 percent of this lumber volume was lost as shrinkage and planer shavings. Thus, about 50 percent of the cubic content of the log was finally shipped as lumber. These relationships are shown in tables and curve form. Other tables and curves show lumber grade yield patterns by diameter for the four log grades.



#### Introduction

New timber cruising grades have been developed for old-growth Coast Douglas-fir (4,5). These grades were developed for logs in standing trees. Lumber recovery information obtained for these grades are presented in this report. The information is considered to be representative of Coast Douglasfir and useful to forest managers, buyers, and timber processors in appraising, harvesting, and processing such timber. The new log grading system for Douglasfir, on which these recovery data are based, was developed from studies of timber characteristics and their relationships to end-product yield and values.

This report is one of several based on an analysis of timber characteristics and lumber and veneer yields from more than 1,000 trees throughout the Douglas-fir region of Washington, Oregon, and California. Two reports present lumber and veneer yield according to current Forest Service sawmill log-peeler log grading criteria (3,6). Veneer recovery information, based on the new timber cruising grades, is presented in another report (8).

#### RECOVERY BASIS

The lumber yield data are based on 4,974 logs sawn at 10 sawmills in California, Oregon, and Washington. These logs came from trees selected from approximately 100 sample areas. The study trees were selected to be representative of trees in each size and quality class of west-side commercial Douglasfir timber. The total log sample was not intended to be representative of a typical log mix at a mill.

The recovery data are presented on the basis of the sawn log. This approxi-

mates the Forest Service cruise log length where grades are applied in 16-foot lengths through the first three 32-foot logs. The sawn logs had the following length distribution:

Log length	Number	$\underline{\text{Percent}} \underline{1}$
(Feet)		
8	11	0.2
10	46	. 9
<b>1</b> 2	260	5.2
<b>1</b> 4	459	9.2
<b>1</b> 6	1,736	34.9
17	6	. 1
18	7 <b>1</b> 9	14.5
20	1, 111	22.3
22	<b>1</b> 44	2.9
24	308	6.2
26	87	1.7
28	15	. 3
30	8	. 2
32	<b>1</b> 2	.2
34	36	.7
35	0	0
36	<b>1</b> 4	. 3
38	0	0
40	$^{2}$	T1 (I)
	_	

Average log length was almost 18 feet.

Logs were bucked for sawing according to practices normally followed at each study mill. The logs were scaled after they were bucked for sawing, normally as they entered the sawmill, by Bureau of Land Management rules. 2/ These scaling rules follow National Forest Log Scaling Handbook rules, except for scale deduction procedures. Volumes are in Scribner Decimal C scale.

<sup>1/</sup> Does not add to 100 due to rounding.

<sup>2</sup>/ Bureau of Land Management, Log Scaling Manual Supplements, on file at the Oregon State Office, Portland.

A detailed diagram of size, position, and type of all surface characteristics was prepared for each study log (2). Existing and trial grading specifications were applied to the diagrams to determine the grade of each log. Upon completion of the development and testing of the grading system, the study logs were graded by application of the final specifications (appendix) to these diagrams.

#### SAWING, SURFACING, AND TALLYING

Equipment, manufacturing methods, and product outturn of the study sawmills were representative of general industry practices in the Coast Douglas-fir region. Mill production equipment included band headsaws, edgers, band resaws, and gang trimmers. The mills cut the logs by their normal manufacturing procedures for producing optimum values of Board, Dimension, Select, and Shop lumber items. The logs were sawn during the period 1964-67.

When study trees were felled and bucked into logs, each log was numbered

to identify its origin as to sample area, tree number, and position in the tree. This identity was maintained on each piece of lumber through the manufacturing process to the final point of grading and tally. The lumber was graded by, or under the direct supervision of, a quality supervisor of Western Wood Products Association, West Coast Lumber Inspection Bureau, or Pacific Lumber Inspection Bureau. All study lumber was graded under the West Coast Lumber Inspection Bureau's standard grading and dressing rules (7).

Each piece was tallied by shipping dimension, grade, and log number. In some mills, this tally was made after surfacing; in others, on the green chain. For the latter, the grader "pencil trimmed" where necessary, and the anticipated surfaced tally was recorded. All 2-inch Dimension, Board, and timber items were tallied in a green condition. The condition of the Select and Shop items varied, as noted in table 1. A general summary of the production characteristics of the 10 sawmills is shown in table 1.

Table 1—Manufacturing characteristics of the study sawmills

	Dundunking	Approximate production	Lumber items produced						
Study location	Production equipment 1/	per 8-hour shift	Select	Shop	Boards	2-inch Dimension	Timbers		
Washington:		Thousand board feet							
Northern Washington Cascades Southern Washington Cascades Olympic Peninsula	BHS, E, VRS, TS BHS, E, GS, TS BHS, E, GS, TS, VRS	90 100 160	Green Green Green	Green Green	Green Green Green	Green Green Green	Green Green Green		
Oregon:									
Northern Oregon Cascades Central Oregon Cascades Southern Oregon Cascades Oregon coast	BHS, E, HRS, TS BHS, E, VRS, TS BHS, E, VRS, TS BHS, E, VRS, TS	100 110 90 85	Green Green Dry Green	Green Dry Green	Green Green Green Green	Green Green Green Green	Green Green  Green		
California:									
Northern California coast Northern Sierras Central Sierras	BHS, E, VRS, GS, TS BHS, E, GS, TS BHS, E, VRS, TS	100 75 150	Green Dry Dry	Dry Dry	Green Green Green	Green Green Green	Green		

 $<sup>^{1/}</sup>$  BHS - band headsaw, E - edger, VRS - vertical band resaw, HRS - horizontal band resaw, TS - trim saws, GS - gang saw.

#### COMPILATION OF DATA

The tally information obtained for the sawn logs was computed to obtain lumber grade yields in board feet (1). The cubic-foot volume of the logs, lumber, sawdust, and residue was also calculated for each log. The gross cubic log volume was computed by the formula:

Gross cubic log volume =

$$0.001818 \text{ L}(D_s^2 + D_sD_L + D_L^2)$$

where: D<sub>S</sub> is the log scaling diameter in inches, small end;

D<sub>L</sub> is the log scaling diameter in inches, large end; and

L is the log scaling length in feet.

The lumber cubic-foot volumes are based on average rough green dimensions. These average dimensions were obtained from measurements of a selected sample of the lumber during each mill study. The sawdust volumes in cubic feet were calculated from an assumed average saw kerf thickness for each mill and the computed rough green surface area of the lumber from each log. The residue volume in cubic feet is the gross cubic log volume minus lumber and sawdust volumes. Thus, the residue volume includes a small amount

of sawdust from the production of slabs, edgings, and trim ends. Note that gross cubic volume is based on scale lengths; an average trim allowance of 6 inches would increase the gross cubic volume of the average log by 2.8 percent, with a corresponding increase in volume of residue.

#### Results

Total log scale, lumber tally, and cubic-foot volume are summarized by log grade in table 2. These values, as well as the lumber grade yields, are presented by scaling diameter and log grade in the appendix. These tables permit further analysis by those who may be interested and are the basis for subsequent discussion. The recovery ratios are based on totals by log grade from results obtained in 10 sawmills.

#### LUMBER RECOVERY

The 4,974 logs produced 2,699,546 board feet of lumber. This lumber volume is summarized by thickness, width, and grade in table 3. About 54 percent of the lumber production was in 2-inch Dimension; 1-inch Board, Shop, and other items thicker than 2 inches accounted for 10, 12, and 24 percent of the total, respectively.

Table 2—Total	log scale,	lumber tal	ly, and cı	ıbic vol	ume by	log grade
---------------	------------	------------	------------	----------	--------	-----------

		Log	scale <sup>1/</sup>	Lumber	r tally	Cubic volume					
Log grade Number of logs	Gross	Net	Volume	Recovery ratio2/	Log	Lumber	Lumber recovery ratio <u>3</u> /	Sawdust	Residue		
			Board feet		- Percent -	Cubi	c feet	- Percent -	Cubi	c feet	
No. 1	559	526,740	473,640	516,833	109	70,553.17	44,693.02	63	7,445.70	18,414.45	
No. 2	1,047	720,460	636,660	712,985	112	97,726.37	61,512.33	63	10,710.76	25,503.28	
No. 3	2,210	863,610	760,950	924,627	122	119,961.41	78,500.79	65	13,836.61	27,624.01	
No. 4	1,158	535,350	432,340	545,101	126	74,397.17	46,157.12	62	8,155.07	20,084.98	
Total or							-				
average	4,974	2,646,160	2,303,590	2,699,546	117	362,638.12	230,863.26	64	40,148.14	91,626.72	

 $<sup>^{1\</sup>over 2}$  As scaled by Bureau of Land Management scales, east side log scaling rules, Scribner Oecimal C log scale.

 $<sup>\</sup>frac{2}{}$  Lumber tally volume as percentage of net log scale volume.

 $<sup>\</sup>frac{3}{}$  Lumber cubic volume as percentage of log cubic volume.

Table 3-Distribution of lumber volume by thickness, width, and grade from 4,974 sawn-length logs

										Grade						
Thickness	Width	Volume	8 & Btr. Select	C 5elect	0 5elect	Moulding	Factory 5elect	No. 1 5hop	No. 2 5hop	No. 3 5hop	5elect 5tructural <u>l</u> /	Construc- tion	5tandard	Utility	Economy	All grade
Inohe	8	Board feet						- Perc	ent oj	f total	lumber volu	ne				
1	2,3,4 6 8 10 12 & wider	48,446 67,424 74,384 23,333 58,790	0.17 .18 .11 .12 .53	0.53 .58 .47 .33 .74	0.23 .35 .34 .26 .67						0.01 .04 .03 (2/) ( <u>2</u> /)	0.33 .53 .42 .05	0.20 .40 .41 .04	0.20 .29 .64 .04	0.12 .13 .34 .02 .02	1.7 2.5 2.7 .8 2.1
Total		272,377	1.11	2.65	1.85						.08	1.42	1.10	1.25	.63	10.0
2	2,3,4 6 8 10 12 & wider	207,183 251,822 253,864 150,815 579,212	. 49 . 85 . 36 . 24 . 91	.86 1.12 .51 .40	.46 .39 .26 .18						.46 .76 1.13 1.32 3.42	1.70 1.98 2.40 1.63 6.97	1.16 1.50 1.90 1.04 4.50	1.62 1.94 2.16 .62 3.65	. 92 . 79 . 68 . 16	7.6 9.3 9.4 5.5 21.4
Total		1,442,896	2.85	3.62	1.58						7.09	14.68	10.10	9.99	3.53	53.4
3 & 4	4 6 8 10 12 & wider	47,917 -150,270 72,330 76,840 175,167	.06 .84 .37 .46	.15 .56 .25 .17	.02 .08 .03 .02						.38 1.12 .45 .90	.54 1.33 .78 .70 1.48	.20 .75 .37 .53	. 27 . 43 . 34 . 06	.16 .46 .09 .01	1.73 5.5 2.63 2.83 6.43
Total		522,524	3.53	1.47	.20						3.67	4.83	2.73	2.07	.87	19.3
5 & thicker	6 8 10 12 & wider	43,584 24,642 11,290 50,634	.11 .05 .10	.07 .07 .01	( <u>2</u> /) ( <u>2</u> /) 0 0						.46 .37 .07	. 66 . 25 . 21 . 56	.27 .03 .03	.03 .14 0 .45	.01 0 0 ( <u>2</u> /)	1.6 .9 .4
Total		130,150	.44	.17	0						( 1 37	1.68	.52	.62	.01	4.8
1 (4/4) 1-1/4 (5/4) 1-1/2 (6/4) 1-5/8	Random Random Random Random Random	46,710 128,574 46,420 47,659 62,236				0.93 1.43 .44 0	0.25 .13 .15 .32 .87	0.30 .85 .44 .51	0.25 1.88 .58 .71	( <u>2</u> /) 0.47 .11 .23 .12					  	1.73 4.76 1.73 1.73 2.3
Total		331,599				2.87	1.72	2.69	4.08	. 93					••	12.2
Total all	items	2,699,546	7.93	7.91	3.63	2.87	1.72	2.69	4.08	.93	12.21	22.61	14.45	13.93	5.04	100.0

 $<sup>\</sup>frac{1}{2}$  l-inch boards are termed 5elect Merchantable.

The influence of log quality and size on lumber yield is shown in figure 1. The variability that occurs in lumber yield has been smoothed by curving to indicate yield patterns. There was a significant increase in the proportion of Select grade lumber as log size increased. A reverse pattern is evident for Standard and Better lumber. The need for stratification by log grade and diameter is emphasized by the yield patterns.

#### DEFECT

The average defect deduction for the 10 studies was 13 percent. As expected, the smaller logs contained the least defect and the deduction increased with an increase in diameter. Defect deductions for grades 1, 2, and 3 logs averaged 10, 12, and 12 percent, respectively, but

increased to 19 percent for grade 4 logs. Defect in grades 3 and 4 logs increased with increased diameter. This is to be expected because logs with scars containing evidence of rot were kept out of the higher grades. The relationship between defect percent and diameter for each log grade and all grades combined is shown in figure 2. There was a significant difference (5-percent level) among the relationships of defect percent over diameter for the various log grades.

### LUMBER RECOVERY RATIOS (OVERRUN)

The ratios of lumber tally to net scale, commonly referred to as overrun, are related to log size and defect. The curves shown in figure 3 result from fitting quadratic or 2d-degree equations to the

 $<sup>\</sup>frac{2}{}$  Percentage is less than 0.005.

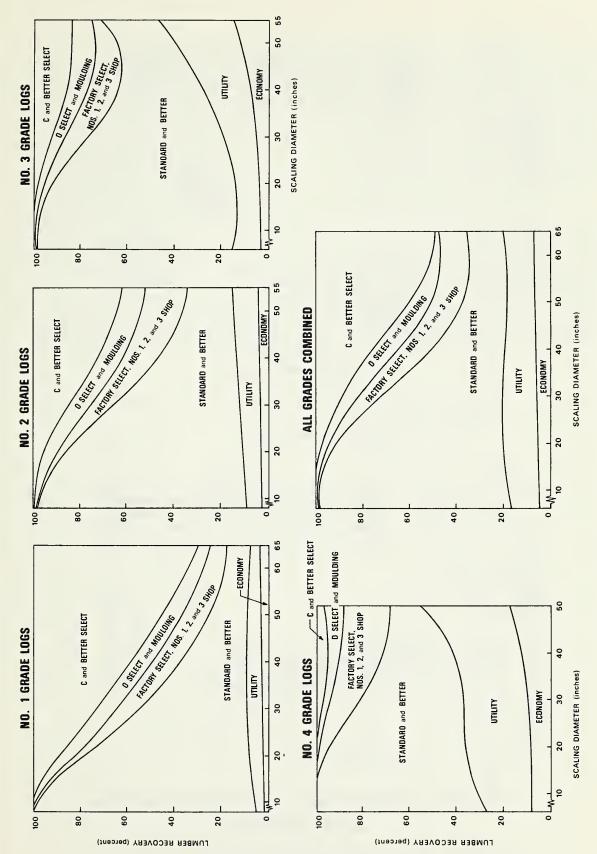


Figure 1.--Lumber recovery by scaling diameter and log grade.

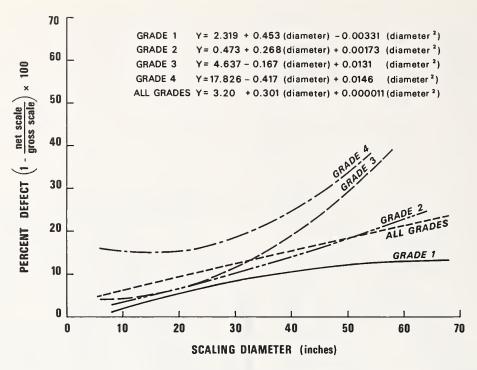


Figure 2.--Relationship of log scale defect to scaling scaling diameter.

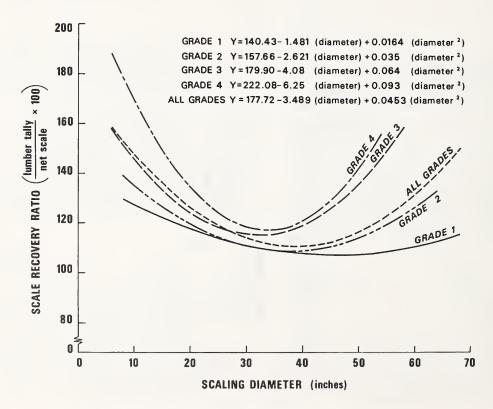


Figure 3.--Relationship of board-foot lumber tally-net scale recovery ratio to scaling diameter of logs.

ratios. These ratios tend to decrease as log diameter approaches 30-40 inches, where they begin to swing upward. This upward trend apparently occurs because lumber is recovered from portions of the log which contain defect and for which a scale deduction has been made. The board-foot lumber tally-net scale ratios show a significant difference (5-percent level) among the relationships of the ratios over diameter for the various log grades.

#### CUBIC RATIOS

The relationship of the lumber cubic volume recovery ratio to scaling diameter is shown in figure 4. This relationship has an opposite trend to that of the board-

foot lumber tally ratio. The cubic ratio tends to increase to about 35 inches and then trends downward. On the average, about 64 percent of the gross cubic content of the log was manufactured into rough green lumber. About 25 percent of this lumber volume was lost as shrinkage and planer shavings. Because of this, about 50 percent of the cubic log content was shipped as lumber.

The relationship of board-foot lumber yield per gross cubic foot of log input to scaling diameter is snown in figure 5. The cubic-volume curves show a significant difference among the relationships of lumber recovery over diameter for the various grades at the 5-percent level.

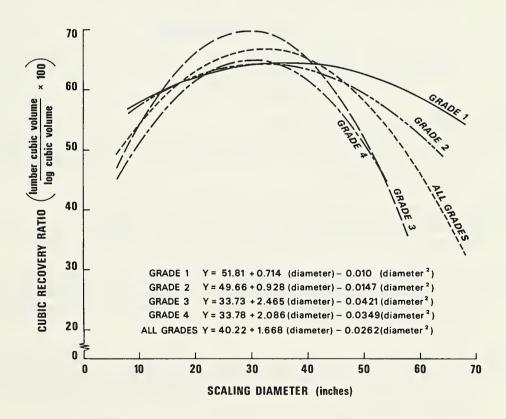


Figure 4.--Relationship of lumber cubic volume recovery ratio to scaling diameter of logs.

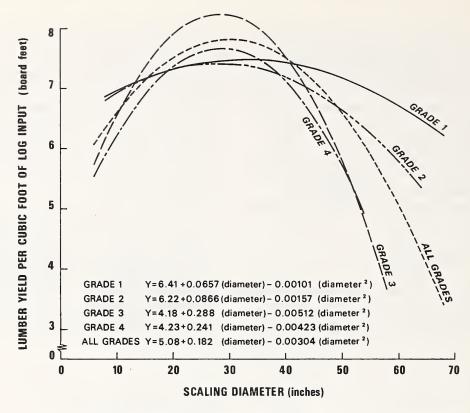


Figure 5.--Relationship of board-foot yield per cubic foot of log input to scaling diameter.

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#### METRIC EQUIVALENTS

Lumber size	Metric equivalent 1/
(Inches)	(Millimeters)
1 5/4 6/4 1-5/8 2 3 4 5	25.4 (25) 31.7 (32) 38.1 (38) 41.3 (41) 50.8 (50) 76.2 (75) 101.6 (100) 127.0 (125) 152.4 (150)
8 10	203.2 (200) 254.0 (250)
12	304.8 (300)

U.S. lengths (Feet)	Metric equivalent—/ (Meters)	U.S. lengths (Feet)	Metric equivalent—/ (Meters)
8	2.44 (2.4)	26	7.92 (7.8)
10	3.05 (3.0)	28	8.53 (8.4)
12	3.66 (3.6)	30	9.14 (9.0)
14	4.27 (4.2)	32	9.75 (9.6)
16	4.88 (4.8)	34	10.36 (10.2)
18	5.49 (5.4)	36	10.97 (10.8)
20	6.10 (6.0)	38	11.58 (11.4)
22	6.71 (6.6)	40	12.19 (12.0)
24	7.32 (7.2)		

<sup>1/</sup> Figures in parentheses represent nominal sizes used in European trading.

#### **Appendix**

- Tables 4 8. Log scale, lumber tally, and cubic volumes by scaling diameter for each log grade.
- Tables 9 13. Lumber grade yields by scaling diameter for each log grade.
- Tables 14 18. Cubic volumes by scaling diameter for each log grade (metric units).

The New Grading Rules
General Specifications
Definitions of Grading Characteristics
Application of Grades

A Summary of Specifications for the New Timber Cruising Grades for Coast Douglas-fir.

Table 4-Log scale, lumber tally, and cubic volumes by scaling diameter, log grade No. 1

Log		Log s	cale <sup>1/</sup>	Lumbe	r tally		C	ubic volume		
scaling diameter (inches)	Number of logs	Gross	Net	Volume	Recovery ratio2/	Log	Lumber	Lumber recovery ratio <sup>3</sup> /	Sawdust	Residue
			Board fee	t	Percent	Cubic	feet	Percent	Cubic	: feet
8	1	30	30	29	97	7.10	2.29	32	- 0.41	4.40
9	1 5	30 320	30 310	35 401	117 129	6.19 54.95	2.98 33.64	48 61	.54 5.98	2.67 15.33
10 11	7	530	520	709	136	101.00	59.08	58	10.60	31.32
12	5	400	400	599	150	101.00 74.23 182.30	50.40 104.33	68	9.10 15.22	31.32 14.73
13	9	1,000	1,000	1,236	124	182.30	104.33	57	15.22	62.75
14	8 12	970 2,120	950 2,090	1,161 2,431	122 116	181.22 334.36	98.33 204.84	54 61	15.53 32.55	67.36 96.97
15 16	9	1,720	1,640	2,096	128	265.76	176.77	67	26.26	62.73
17	12	2,540	2,320	2,873	124	423.93	242.48	57	36.99	144.46
18	9	1,950 2,550	1,920	2,256	117	303.70	190.97	63 59	30.45 38.35	82.28
19 20	10 12	3,690	2,350 3,230	2,758 3,774	117 117	388.84 550.47	230.18 323.33	59 59	52.55	120.31 174.59
21	17	6,340	6,100	6,814	112	859.94	582.98	68	88.10	188.86
22	9	3,690	3,690	4,126	112	519.49	353.10	68	55.20	111.19
23	17 10	7,090 4,580	6,520 4,130	7,250 4,748	111 115	1,012.04 653.48	611.78 405.43	60 62	99.97 66.61	300.29 181.44
24 25	13	6,840	6,230	7,182	115	949.38	608.09	64	99.12	242.17
26	19	6,840 10,170	9,580	10,323	108	1,407.68	883.38	63	140.13	384.17
27	14	8,290 9,780	7,420	7,769	105	1,039.70	669.27 877.91	64 68	113.71 132.58	256.72 288.60
28 29	14 18	11,330	9,460 10,190	10,273 12,127	109 119	1,299.09 1,566.34	1,044.83	67	188.82	332.69
30	19	14,410	13,290	14,072	106	1,880.11	1,211.58	64	185.35	483.18
31	11	9,510	8,920	9,754	109	1,294.90	836.61	65	124.90	333.39
32	20	15,070 15,980	14,260 14,550	15,098 16,420	106 113	2,009.02 2,265.50	1,299.56 1,407.46	65 62	215.10 248.37	494.36 609.67
33 34	18 13	10,800	10,060	10,608	105	1,492.57	922.99	62	153.05	416.53
35	21	20,050	10 050	20,550 18,579	114	2,761.08	1,782.84	65	305.54	672.70
36	19	19,670	17,390	18,579	107	2,564.67	1,614.96	63	279.91	669.80
37 38	19 20	21,660 24,440	17,390 19,710 21,450 16,570 18,250	20,957 24,261	106 113	2,863.20 3,403.96	1,814.89 2,086.61	63 61	324.41 359.69	723.90 957.66
39	16	18.960	16,570	19,033 20,225	115	2,530,94	1,652.24	65	286.71	591.99
40	17	21,450 21,750 15,520	18,250	20,225	111	2,703.70 2,864.08 1,959.80	1,/85.16	66 60	323.52 290.86	595.02
41 42	17 11	15 520	18,860 13,440	19,870 14,850	105 110	1,959.80	1,728.81 1,289.80	66	214.40	844.41 455.60
43	15	24,470	22,500	23,875	106	3,139.15	2,071.96	66	335.27	731.92
44	12	18,670	22,500 17,270	18,609	108	2,405.62	1,638.42	68	273.46	493.74
45	9 8	14,730 12,110	13,150	14,589 11,646	111 101	1,981.24 1,535.21	1,265.61 1,025.29	64 67	233.24 180.58	482.39 329.34
46 47	10	17,410	11,510 15,700	17,208	110	2,300.69	1,494.47	65	250.68	555.54
48	13	25,520	22,930	23,774	104	3,404.35	2,083.55	61	357.35	963.45
49	7	14,720	13,600	14,897 4,667	110 94	1,984.74 640.15	1,286.80 411.99	65 64	199.30 75.29	498.64 152.87
50 51		5,150 8,760	8,090	9,254	114	1,182.77	794.22	67	118.08	270.47
52	4 7 2	14,150	11,190	12,254	110	1,837.80	1,069.80	58	191.97	576.03
53	2	4,200	2,690	3,550	132	629.94	311.89	50 62	59.95 143.35	258.10 415.01
54 55	5 4	11,190 12,430	10,250 11,350	10,520 11,650	103 103	1,471.77 1,628.03	913.41 1,003.09	62	143.35	415.01
56	1	2,500	1,840	1,836	100	328.63	153.17	47	24.75	150.71
57	2	4,570	4,020	4,445	111	593.07	381.29	64	53.37	158.41
58 59	2	5,880	5,210	5,526	106	748.52	483.56	65	87.54	177,42
60		5,000	5,210		100	740.32	705.50			
61										
62	1	3,620	2,940	3,486	119	432.99	291.87	67 	38.41	102.71
63 64	1	3,870	3,270	3,602	110	475.31	301.06	63	43.05	131.20
65	1	3,190	2,800	2,672	95	434.62	228.55	53	31.33	174.74
66										
67 68	1	4,370	3,480	3,526	101	623.85	293.12	47	40.50	290.23
		7,570	3,700	0,520	101	023.03				2,7,20
Total or average	559	526 740	473,640	516.833	109	70,553.17	44,693.02	63	7,445.70	18,414.45
1/	000	020,740	.,,,,,,,,	310,000	100	.0,000.17	11,000.02		7, 773.70	10,717.73

 $<sup>\</sup>frac{1}{2}$ / As scaled by 8ureau of Land Management scaler, east side log scaling rules, Scribner Decimal C log scale.  $\frac{2}{2}$ / Lumber tally volume as percentage of net scale volume.  $\frac{3}{2}$ / Lumber cubic volume as percentage of log cubic volume.

Table 5-Log scale, lumber tally, and cubic volumes by scaling diameter, log grade No. 2

Log		Log so	cale 1/	Lumbe	r tally		C	ubic volume		
scaling diameter (inches)	Number of logs	Gross	Net	Volume	Recovery ratio2/	Log	Lumber	Lumber recovery ratio3/	Sawdust	Residue
			Board feet		Percent	Cubi	c feet	Percent	Cubi	c feet
8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 44 44 44 45 46	4 9 14 15 21 22 27 17 24 25 29 30 33 41 38 42 41 31 45 38 42 41 31 45 38 40 22 27 27 17 17 18 18 18 18 18 18 18 18 18 18 18 18 18	80 380 890 1,100 1,860 2,380 3,500 2,640 4,400 5,310 7,020 14,420 17,160 17,050 22,060 24,630 26,480 29,780 32,680	80 and feet 8 8 8 8 3 8 3 1 ,020 1 ,780 2 ,280 4 ,110 6 5 ,130 6 ,630 7 ,420 10 ,350 13 ,160 20 ,390 19 ,460 27 ,460 19 ,590 30 ,870 25 ,550 23 ,4910 18 ,960 25 ,040 18 ,350 23 ,760 11 ,760 13 ,760 13 ,760 13 ,760 13 ,760 13 ,760 13 ,760 13 ,760 13 ,760 13 ,760 13 ,760 13 ,760 13 ,760 13 ,760 13 ,760 18 ,320 8 ,220	113 628 1,227 1,344 2,515 2,867 4,209 2,939 4,918 8,067 8,840 11,339 14,5516 18,176 18,176 18,176 18,285 22,857 21,778 425,979 30,603 22,524 34,325 27,321 32,590 32,500 32,50 32,50 32,50 32,50 32,50 32,50 32,50 32,50 32,50 32,50 32,5	Percent  141 165 148 132 141 126 124 125 120 122 122 122 119 110 111 115 117 115 112 112 108 108 111 113 111 107 115 110 116 121 112 122 122 122 119 110 111 111 111 111 111 111 111 111	Cubi 21.20 85.25 162.57 215.46 346.72 414.76 608.62 429.75 686.25 830.01 1,100.77 1,197.76 1,498.34 2,040.53 2,062.41 2,346.97 2,450.93 3,013.53 2,769.10 3,281.64 3,549.74 3,912.97 4,507.64 4,513.72 4,507.64 5,589.02 2,880.62 3,933.40 3,067.71 3,747.38 3,399.12 2,782.16 1,843.41 2,766.24 1,850.44 2,769.97	9.47 52.55 103.19 112.22 209.77 238.33 348.87 245.70 415.30 520.47 676.11 1,235.99 1,339.95 1,535.69 1,553.93 1,945.63 1,847.91 2,122.60 2,229.36 2,631.36 2,631.36 2,631.36 2,631.36 1,925.61 2,987.655 2,360.18 2,828.45 2,820.53 3,436.14 1,815.37 2,530.73 1,920.69 2,325.48 2,346.01 1,629.96 1,237.82 1,535.03	Percent  45 62 63 52 61 57 57 61 63 61 62 64 65 63 65 67 65 63 64 65 63 64 65 63 64 65 67 65 63 64 65 67 65 63 64 65 67 65 63 64 65 65 67 66 63 64 65 65 66 63 64 65 65 66 63 64 65 65 66 63 64 65 65 66 65 66 66 66 66 66 66 66 66 66	Cubit 1.87 9.24 16.51 19.00 36.35 40.90 60.19 37.84 65.20 81.39 110.05 119.96 159.52 210.55 214.86 257.11 273.25 336.48 309.57 361.86 387.80 443.61 350.40 517.29 395.66 495.57 473.98 639.36 312.71 430.50 354.39 453.52 413.12 300.69 229.52 221.54 205.45 275.48	9.86 23.46 42.87 84.24 100.60 135.53 199.56 146.21 205.75 228.15 314.61 331.86 380.71 593.99 537.80 554.17 623.75 731.42 611.62 797.18 932.58 838.00 759.64 1,198.01 1,213.13 1,513.52 752.54 972.17 792.63 968.38 639.99 851.51 376.07 749.75 685.85 725.90 345.23
47 48 49 50 51 52 53 54	6 5 8 1 1 2	9,720 11,240 11,780 10,110 15,690 1,950 1,770 2,370 4,640	9,930 9,920 8,640 13,370 1,950 1,700 1,800 2,730	10,940 10,547 9,302 14,269 1,912 1,377 1,879 2,616	110 106 108 107 98 81 104 96	1,508.36 1,478.22 1,296.67 1,979.61 254.73 210.47 336.97 565.88	981.56 915.35 814.17 1,260.90 163.11 124.39 163.35 224.87	65 62 63 64 64 59 48	180.01 138.76 124.93 234.25 22.37 21.68 24.47 34.46	346.79 424.11 357.57 484.46 69.25 64.40 149.15 306.55
55 56										
57										
58 59	1	3,270	2,270	3,224	142	399.35	271.29	68	35.03	93.03
60			·							
61 62										
63 64	 1	3,870	3,620	3,643	101	535.82	320.78	 60	52,77	162.27
Total or average	1,047	720,460		712,985	112	97,726.37	61,512.33	63		25,503.28

As scaled by Bureau of Land Management scaler, east side log scaling rules, Scribner Decimal C log scale.
 Lumber tally volume as percentage of net scale volume.
 Lumber cubic volume as percentage of log cubic volume.

Table 6-Log scale, lumber tally, and cubic volumes by scaling diameter, log grade No. 3

Log		Log s	cale <u>1</u> /	Lumbe	r tally			Cubic volume		
scaling diameter (inches)	Number of logs	Gross	Net	Volume	Recovery ratio2/	Log	Lumber	Lumber recovery ratio3/	Sawdust	Residue
			Board fee	t	Percent	Cubic	c feet	Percent	Cubi	c feet
6	42	920	880	1,351	154	265.40	113.80	43	21.85	129.75
7 8	34	1,030	990	1,324	134 166	242.58 751.85	110.95	46 47	22.02 67.21	109.61 334.88
9	86 91	2,610 3,710	2,540 3,570	5,555	156	920.96	349.76 460.27	50	88.93	371.76
10	103	5,980	5,710	7,940	139	1,218.58	656.69	54	123.45	438.44
11	100	5,980 7,110	5,710 6,900	9,902	144	1,436.01	824.54	57	153.27	458.20
12	105	9,210	8,870	11,886	134	1,695.49	984.92	58	180.25	530.32
13	100	10,540	9,950	13,915	140	1,885.88	1,148.53	61	205.23	532.12
14 15	98 87	12,150	11,400 12,480	15,994 15,821	140	2,146.81	1,320.03	61 62	233.44 223.83	593.34 593.46
16	108	13,250 19,390	18,580	24,901	127 134	2,126.96 3,085.80	1,309.67 2,047.32	66	356.75	681.73
17	75	15,550	14,800	19,231	130	2,424.69	1,603.47	66	268.84	552.38
18	103	15,550 25,260	23,560	29,629	126	3,721.34	2,457.24	66	423.58	840.52
19	84	22,990	21,280	26,532	125	3,335.53	2,209.54	66	367.30	758.69
20	95	30,440	28,640	34,326	121	4,242.02	2,865.85	68	490.82	885.35
21	66	24,090	22,190	27,079	122	3,357.61	2,277.53	68	378.91	701.17 827.98
22 23	73 74	28,750 32,660	26,270 29,830	32,399 35,377	123 119	4,006.91 4,391.09	2,725.31 2,976.32	68 68	453.62 502.38	912.39
24	71	32,000	32,390	37 744	117	4,613.56	3,195.62	69	543.61	874.33
24 25	65	33,760 36,790	34,090	37,744 37,919	111	4,836.42	3,238.53	67	515.98	1,081.91
26	61	37,160	32,920	38,026	116	4,847.36	3,218.62	66	570.87	1,057.87
27	51	34,120	31,210	34,867	112	4,369.70	2,976.82	68	532.47	860.41
28	47	30,760	28,080	31,725	113	4,026.08	2,688.89	67	460.53	876.66
29 30	47 38	32,610 29,210	29,160 26,140	35,106 30,881	120 118	4,381.26 3,860.07	3,001.27 2,649.79	69 69	513.44 499.53	866.55 710.75
31	34	29,210	25,830	29,923	116	3,743.08	2,043.73	69	454.48	712.56
32	34	31,050	26,160	32,853	126	4,249.37	2,576.04 2,808.66	66	497.42	943.29
33	35	31,970 33,010	27,840	32,853 32,184 35,260	116	4,202.53	2,758.12	66	497.98	946.43
34	34	33,010	29,030	35,260	121	4,565.23	3,027.91	66	536.73	1,000.59
35	20	20,870 24,550	18,110	21,664	120	2,798.70	1,853.66	66	340.89	604.15
36 37	24 23	24,550	20,740	24,926 29,346	120	3,296.72	2,146.81	65 71	378.76 468.80	771.15 577.32
38	16	20,520	25,120 16,100	20,290	117 126	3,593.12 2,648.94	2,547.00 1,753.95	66	318.18	576.81
39	15	20,370 21,010	17,310	20,831	120	2,775.75	1,801.20	65	309.43	665.12
40	13	16,350	13,630	16,660	122	2,103.90	1,427.23	68	272.05	404.62
41	10	15,800	13,630	15,814	116	2,068.07	1,370.17	66	250.44	447.46
42	10	16,580	12,100 3,490	14,916	123	2,146.64	1,289.38	60	250.86	606.40
43	4	5,940	3,490	4,769	137	766.01	405.94	53	75.12 159.18	284.95 283.98
44 45	6 8	10,270	8,860 11,180	9,702 14,444	110 129	1,294.18 2,045.97	851.02 1,260.05	66 62	209.49	576.43
46	3	15,110 5,660	4,960	4,490	91	678.18	398.49	59	72.87	206.82
47	5	8,910	6,240	8,289	133	1,158.20	709.65	61	165.30	283.25
48	5	2,940	2,160	3,156	146	391.82	268.57	69	41.66	81.59
49	1 2	2,020	1,510	1,756	116	240.56	158.44	66	32.10	50.02
50	2	3,740	2,020	3,017	149	486.45	252.03	52	38.76	195.66
51 52	3	6,810	4,340	5,921	136	850.91	502.93	59	97.84	250.14
52	1	2,630	1,870	2,587	138	342.41	222.23	65	50.57	69.61
54		2,030	1,070	2,307	136	342.41				
55										
56	3	7,060	4,710	5,992	127	951.39	514.78	54	98.30	338.31
57 58	1	3,150	1,760	2,179	124	373.32	185.25	50	21.29	166.78
Total or average	2,210	863,610	760,950	924,627	122	119,961.41	78,500.79	65	13,836.61	27,624.01

As scaled by Bureau of Land Management scaler, east side log scaling rules, Scribner Oecimal C log scale.
 Lumber tally volume as percentage of net scale volume.
 Lumber cubic volume as percentage of log cubic volume.

Table 7-Log scale, lumber tally, and cubic volumes by scaling diameter, log grade No. 4

Log		Log s	cale <sup>1/</sup>	Lumbe	r tally			Cubic volume	-	
scaling diameter (inches)	Number of logs	Gross	Net	Volume	Recovery ratio <u>2</u> /	Log	Lumber	Lumber recovery ratio <u>3</u> /	Sawdust	Residue
			Board fee	t	Percent	Cubi	ic feet	Percent	Cub	ic feet
6 7	6	180	120	254	212	60.02	21.45	36	4.13	34.44
7	1	30	20	82	410	11.24	6.99	62	1.30	2.95
8	14	450	430	861	200	134.81	71.81	53	12.19	50.81
9	22	1,350	1,240	1,901	153	326.67	158.32	48	28.64	139.71
10	22	1,250	1,150	1,694	147	309.70	138.22	45	28.28	143.20
11	30	2,450	2,000	3,205	160	537.14	264.83	49	51.42	220.89
12	37	3,080	2,580	4,348	168	683.60	360.74	53	65.41	257.45
13	40	4,720	4,180	6,184	148	914.27	513.99	56	90.39	309.89
14	49	6,210	5,120	8,458	165	1,181.57	693.85	59	128.58	359.14
15	51	7,920	6,780	9,688	143	1,355.47	799.08	59	143.51	412.88
16	53	9,730	8,270	12,372	150	1,670.70	1,019.17	61	184.89	466.64
17	49	10,480	8,610	12,372 12,296	143	1,760.41	1,034.28	59	174.60	551.53
18	53	12,690	10,730	14,467	135	2,002.03	1,197.74	68	197.31	606.98
19	52	14,570	11,930	16,309	137	2,269.80	1,345.17	59	226.49	698.14
20	66	21,220	17,010	22,910	135	3,086.45	1,921.59	62	323.07	841.79
21	45	15,030	12,910	17,009 21,202	132	2,188.37	1,402.49	64	257.95	527.93
22	53	19,520	16,570	21,202	128	2,870.41	1,753.22	61	327.11	790.08
23	43	18,930	15,550	20,086	129	2,628.01	1,707.89	65	313.35	606.77
24	44	19,950	16,940	21,541	127	2,822.10	1,818.24	64	309.16	694.70
25	48	22,910	18,570	23.587	127	3,074.40	1,970.06	64	340.37	763.97
26	43	23,800	19,310	24,385 25,426	126	3,188.73	2,053.70	64	369.13	765.90
27	43	25,710	21,110	25,426	120	3,297.18	2,170.02	66	360.05	767.11
28	39	26,930	22,780	26,260	115	3,511.03	2,231.37	64	403.93	875.73
29	31	20,970	18,300	21,951	120	2,805.03	1,875.24	67	343.25	586.54
30	23	16,800	14,340	16,263	113	2,232.38	1,371.92	61	257.93	602.53
31	29	26,720	20,970	24,978	119	3,523.97	2,141.98	61	344.52	1,037.47
32	33	26,910	22,510	26,688	119	3,578.13	2,287.81	64	405.94	884.38
33	20	17,560	14,440	17,173	119	2,347.44	1,488.58	63	265.33	593.53
34	19	17,440	14,900	17,474	117	2,346.23	1,513.66	65	272.85	559.72
35	15	14,550	12,310	15,758	128	1,926.29	1,337.30	69	228.31	360.68
36	16	18,870	15,760	18,721	119	2,467.41	1,610.85	65	274.26	582.30
37	8	10,420	7,900	9,648	122	1,289.45	815.23	63	140.11	334.11
38	11	13,160	10,300	11,441	111	1,636.41	985.28	60	175.42	475.71
39	11	15,960	13,000	14,907	115	2,037.75	1,289.34	63	254.42	493.99
40	8	10,950	7,920	8,654	109	1,346.74	740.23	55	111.27	495.24
41	5	9,230	6,640	8,444	127	1,143.10	726.11	64	134.21	282.78
42	5	7,840	4,790	6,070	127	969.40	513.24	53	82.67	373.49
43	5	8,730	6,210	7,883	127	1,046.36	682.15	65	105.17	259.04
44	1	1,110	740	922	125	129.61	83.42	64	19.72	26.47
45	7	12,300	7,480	10,061	135	1,555.70	878.04	56	173.88	503.78
46	3	4,960	3,720	4,529	122	633.66	369.49	58	72.12	192.05
47	1	2,810	950	1,213	128	377.07	102.79	27	20.31	253.97
48	1	2,010	950	1,213			102.79		20.31	233.37
49				==					===	
		1 970			120	236.08	135.84	58	33.46	66.78
50 51	1	1,870	1,190	1,433	120	230.08	133.64	50	33.40	00.76
		2 520	1 640	2,402	146	318.23	207.56	65	41.10	69.57
52 53	1	2,530	1,640	2,402	146	318.23	207.50	66	22.42	79.09
	1	2,370	1,220	2,363				55	35.14	83.13
54	1	2,180	1,170	1,600	137	264.01	145.74	25	35.14	03.13
Total or average	1,158	535,350	432,340	545,101	126	74,397.17	46,157.12	62	8,155,07	20,084.98
1/	1,130	303,030	701,070	3,3,101	120	,03/.1/	,0,10,,12	32	-,100.07	20,004,50

<sup>|</sup> As scaled by Bureau of Land Management scaler, east side log scaling rules, Scribner Decimal C log scale.
| Lumber tally volume as percentage of net scale volume.
| Jumber cubic volume as percentage of log cubic volume.

Table 8-Log scale, lumber tally, and cubic volumes by scaling diameter for all log grades

Log	Number	Log s	scale <sup>1/</sup>	Lumber	tally			Cubic volume	2	
scaling diameter (inches)	of 109s	Gross	Net	Volume	Recovery ratio <u>2</u> /	Log	Lumber	Lumber recovery ratio3	Sawdust	Residue
			Board feet		Percent	Cubi	c feet	- Percent	Cubi	c feet -
6	48	1,100	1,000	1,605	160	325.42	135.25	42	25.98	164.1
7	35	1,060	1.010	1,406 5,231	139	253.82	117.94	46	23.32	112.5
8	105	3,170	3,080	5,231	170	914.96	433.33	47	81.68	399.9
9 10	123 144	5,470	5,220	8,119	156	1,339.07	674.12 931.74	50 53	127.35 174.22	537.6 639.8
11	152	8,440 11,190	8,000 10,440	11,262 15,160	141 145	1,745.80 2,289.61	1,260.67	55 55	234.29	794.6
12	168	14,550	13,630	19,348	142	2,800.04	1,605.83	57	291.11	903.1
13	171	18,640	17,410	24,202	139	3,397.21	2,005.18	59	351.74	1,040.2
14	182	22.830	20.860	29,822	143	4,118.22	2,461.08	60	437.74	1,219.4
15	167	25,930	23,710 32,600 30,860 42,840	30.879	130	4,246.54	2,559.29	60	437.73	1,249.5
16	194	35,240 33,880	32,600	44,287	1 36	5,708.51	3,658.56	64	633.10	1,416.8
17	161	33,880	30,860	40,649	132	5,439.04	3,400.70	63	561.82	1,476.5
18 19	194 176	46,920 48,000	42,840	54,419 54,439	127 127	7,127.84 7,191.93	4,522.06 4,530.83	63 63	761.39 752.10	1,844.3
20	206	66,090	42,980 59,050	72,349	123	9,377.28	6,068.88	65	1,025.96	2,282.4
21	169	59,480	54,360	65,480	120	8,446.45	5,498.99	65	935.51	2,011.9
22	174	66,380	60,000	73,243	122	9,459.22	6,141.38	65	1,050.79	2,267.0
23	174	75,840	67,450	80,889	120	10,378.11	6,831.68	66	1,172.81	2,373.6
24	160	75,340	69,390	82,318	119	10,540.07	6,973.22	66	1,192.63	2,374.2
25	167	88,600	79,280	91,545	115	11,873.73 12,212.87	7,762.31	65	1,291.95	2,819.4
26	161	92,070	81,270	94,512	116	12,212.87	8,003.61	66	1,389.70	2,819.5
27 28	146 142	92,750 93,950	82,750	92,916 94,237	112 112	11,988.22	7,938.71 8,027.53	66 65	1,368.09 1,384.84	2,681.4 2,973.5
29	137	94,690	84,400 85,110	99,787	117	12,385.94 12,665.60	8,552.70	68	1,489.12	2,623.7
30	111	82,500	37,460	83,460	114	11,008.21	7,158.90	65	1,293.21	2,556.1
31	119	101,100	86,590	98,980	114	13,264.90	8,542.28	64	1,441.19	3,281.4
32	121	100,880	88,580	101,960	115	13,480.12	8,756.21	65	1,514.12	3,209.7
33	111	98,370	85,240	98,467	116	13,329.19	8,482.61	64	1,507.25	3,339.3
34	100	93,930	83,490	95,936	115	12,911.67	8,285.09	64	1,436.61	3,189.9
35 36	96 81	95,360 84,490	83,380	97,686	117 114	13,075.09 11,209.42	8,409.94 7,187.99	64 64	1,514.10 1,245.64	3,151.0
37	77	90,700	72,850 77,770	83,072 89,050	115	11,679.17	7,707.85	66	1,363.82	2,775.7
38	67	80,610	66.230	78,218	118	10,757.02	6,746.53	63	1,207.68	2,802.8
39	60	83,050	66,230 70,750	81,536	115	11,091.82	7,068.26	64	1,304.08	2,719.4
40	55	75,140	61,560	72,644	118	9,553.46	6,298.63	66	1,119.96	2,134.8
41	44	66,890	55,890	62,753	112	8,857.41	5,455.05	62	976.20	2,426.1
42	37	54,680	43,990	49,713	113	6,919.25	4,330.24	63	777.45 797.02 657.81	1,811.5
43	37	59,400	50,040	54,016	108	7,517.76	4,695.08	62	/97.02	2,025.6
44 45	28 36	44,090	37,520	40,148	107 119	5,679.85 8,352.88	3,532.00 5,172.29	62 62	892.09	1,490.0 2,288.5
46	20	63,670 32,450	50,130 28,410	59,614 29,705	105	4,149.03	2,590.20	62	485.39	1,073.4
47	22	40,370	32,820	37,650	115	5,344.32	3,288.47	62	616.30	1,439.5
48	20	40,240	35,010	37,477	107	5,274.39	3,267.47	62	537.77	1,469.1
49	13	26,850	23,750 21,520	25,955	109	3,521.97	2,259.41	64	356.33	906.2
50	14	26,450	21,520	23,386 17,087	109	3,342.29	2,060.76	62	381.76	899.7
51	8	17,520	14,380	17,087	119	2,288.41	1,460.26	64	238.29	589.8
52 53	9 5	18,450 11,570	14,530 7,580	16,033	110 137	2,366.50 1,611.93	1,401.75 898.57	59 56	254.75 157.41	710.0 555.9
54	8	18,010	14,150	10,379 14,736	104	2,301.66	1,284.02	56	212.95	804.6
55	4	12,430	11,350	11,650	103	1,628.03	1,003.09	62	137.65	487.2
56	4	9,560	6,550	7,825	120	1,280.02	667.95	52	123.05	489.0
57	2	4,570	4,020	4,445	111	593.07	381.29	64	53.37	158.4
58	1	3,150	1,760	2,179	124	373.32	185.25	50	21.29	166.7
59	3	9,150	7,480	8,750	117	1,147.87	754.85	66	122.57	270.4
60 61										-
62	1	3,620	2,940	3,486	119	432.99	291.87	67	38.41	102.7
63		3,020	2,540	3,400		732.33				102.7
64	2	7,740	6,890	7,245	105	1,011.13	621.84	61	95.82	293.4
65	1	3,190	2,800	2,672	95	434.62	228.55	53	31.33	174.7
66										-
67		4 270	2 400	2 526	101	C22 0F	202 12	47	40.50	290.9
68	1	4,370	3,480	3,526	101	623.85	293.12	4/	40.50	290.9
tal or verage	4 074	2 646 160	2,303,590	0 600 546	117	362,638.12	000 000 00	64	40,148.14	

 $<sup>\</sup>frac{1}{2}$  As scaled by 8ureau of Land Management scaler, east side log scaling rules, Scribner Oecimal C log scale.  $\frac{2}{2}$  Lumber tally volume as percentage of net scale volume.  $\frac{3}{2}$  Lumber cubic volume as percentage of log cubic volume.

Table 9-Lumber grade yields by scaling diameter, log grade No. 1

Log	Number	Lumber						L	ımber gr	ade					
scaling diameter (inches)	of logs	tally volume	B & 8tr. Select	C Select	D Select	Mould- ing	Factory Select	No. 1 Shop	No. 2 Shop	No. 3 Shop	Select Struc- tural <u>l</u> /	Construc- tion	Std.	Util.	Econ.
		Bd. ft.					Pe:	rcent of	lumber	tally vo	lume				
8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 31 32 24 25 26 27 28 29 31 40 41 42 43 44 45 46 47 48 49 50 51 51 51 51 51 51 51 51 51 51	1 1 1 5 7 5 9 8 12 9 10 12 17 10 13 19 14 14 18 19 11 20 16 17 16 11 15 12 9 8 10 13 14 14 15 16 17 17 18 18 19 19 19 19 19 19 19 19 19 19 19 19 19	Bd. ft.  29 35 401 709 599 1,236 1,161 2,431 2,096 2,873 2,256 2,758 3,774 6,814 4,126 7,250 4,748 7,182 10,323 7,769 10,273 12,127 14,072 9,754 15,098 16,420 10,608 20,550 18,579 20,957 14,072 9,754 15,098 16,420 10,608 20,550 18,579 20,957 14,850 20,957 14,850 11,650 18,609 14,589 11,646 17,208 23,875 18,609 14,589 11,646 17,208 23,875 18,609 14,589 11,646 17,208 23,774 4,667 9,254 12,254 3,550 1,836 4,445 5,526 3,602 2,672	0 0 0 0 1.00 0 2.66 3.88 1.19 3.45 6.08 7.53 1.92 12.18 12.23 11.25 17.34 17.90 25.90 22.78 17.20 33.55 21.80 22.78 17.20 33.55 21.80 6.04 17.90 25.90	0 0 0 1.13 3.01 0 2.84 4.91 6.54 2.62 7.00 4.77 10.01 15.12 15.79 14.13 13.88 15.21 14.10 9.69 17.71 15.0.86 13.41 17.15.05 17.48 17.19 20.06 18.57 17.16 18.62 20.58 14.16 15.17 20.16 17.10 17.59 17	0 0 0 4.65 1.00 4.13 3.41 .86 6.25 2.19 2.80 5.80 4.74 3.05 8.18 4.30 3.63 4.46 5.29 2.71 6.89 6.31 5.01 12.22 7.70 12.22	0 0 0 .71 2.17 0 1.72 .62 .19 0 1.33 4.31 5.19 .85 19 3.52 6.30 .29 2.43 4.37 3.99 1.33 1.76 3.16 6.96 5.74 4.76 3.16 6.96 5.74 7.56 7.27 6.52 4.43 7.51 5.50 .24 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Name   Name   Name   Name   Name   Name   Name   Name -   Name	0 100.00 45.64 39.92 42.74 40.29 21.45 36.82 27.67 24.92 22.78 16.10 27.45 15.04 10.49 16.40 17.29 19.84 19.91 16.78 16.66 18.59 16.94 9.93 16.19 15.23 13.68 11.07 13.42 12.74 15.58 16.94 9.93 16.19 15.23 13.68 11.07 13.42 12.74 15.48 11.58 10.55 8.59 16.25 7.62 6.62 7.62 6.72 9.02 7.62 6.83 3.09 1.74 2.00  10.47  10.55	0 0 14.71 8.32 7.68 5.08 4.13 6.24 4.13 6.26 5.78 9.13 6.24 11.05 10.41 1.05	17.24 0.75 .711 0.34 9.46 3.20 6.61 9.62 4.75 7.31 4.65 7.31 4.65 2.57 6.23 4.92 4.82 9.88 9.66 6.12 7.34 3.53 7.84 6.61 6.43 7.92 5.54 5.54 4.25 5.64 4.79 5.54 5.65 5.70 15.21 13.68 6.03 1.91 1.91 1.91 1.91 1.91 1.91 1.91 1.9	
68 Total or	1	3,526	44.07	28.16	3.91	1.64	0		0	0	2.21	2.67	4.03	5.30	8.00
average	559	516,833	23.83	16.36	5.14	3.84	3.29	2.93	3.08	. 70	15.42	11.59	5.25	5.87	2.70

<sup>1/</sup> Includes 1-inch Select Merchantable lumber.

Table 10—Lumber grade yields by scaling diameter, log grade No. 2

Log								L	umber gr	ade					
scaling diameter (inches)	Number of logs	Lumber tally volume	8 & 8tr. Select	C Select	0 Select	Mould- ing	Factory Select	No. 1 Shop	No. 2 Shop	No. 3 Shop	Select Struc- tural1/	Construc- tion	Std.	Util.	Econ.
		Bd. ft.					Pe	rcent of	lumber	tally vo	lume				
8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56	4 9 14 15 21 22 27 17 24 25 29 30 33 41 38 42 41 31 45 43 44 40 22 27 17 13 11 13 9 12 6 6 6 6 5 8 8 11 11 12 12 13 14 14 15 16 16 16 16 16 16 17 17 18 18 18 18 18 18 18 18 18 18 18 18 18	113 628 1,227 1,344 2,515 2,867 4,209 2,939 4,918 6,249 8,067 8,067 13,339 14,578 15,516 18,176 18,275 22,857 21,778 24,854 25,979 30,603 32,244 34,325 27,321 32,690 32,594 39,714 28,846 29,099 22,226 26,765 27,105 18,625 13,877 17,489 10,915 20,940 10,9	0 .98 0 .16 0 .67 .21 .25 .40 .84 1.78 .527 5.62 4.95 5.12 5.08 5.84 6.86 6.86 6.16 7.12 7.13 15.49 16.37 23.12 12.58 7.13 15.49 16.37 23.12 12.58 7.13 15.49 16.28 18.43 9.82 16.89 12.24 18.23 12.25 16.28 18.43 9.82 16.28 18.43 9.82 16.28 18.43 9.82 16.28 18.43 9.82 16.28 18.43 9.82 16.28 18.43 9.82 16.28 18.43 9.82 16.28 18.43 9.82 16.28 18.43 9.82 16.28 18.43 9.23 32.97 32.57 .41	0 2.07 .33 .89 1.71 1.45 1.70 2.20 1.52 3.17 4.65 4.97 6.12 7.48 6.57 6.37 9.71 7.87 9.71 9.99 7.01 11.98 14.62 11.50 8.93 12.06 19.34 10.34 10.34 10.34 10.35 11.35 11.35 12.06 19.34 10.34 10.35 11.35 11.50 12.06 19.34 10.35 11.55 11.55 11.50 12.06 12.06 13.55 11.50 12.06 13.55 14.17 15.55 11.50 12.06 12.06 13.55 14.17 15.55 11.37 12.06 12.06 13.55 14.17 15.83 14.17 15.83 14.17 15.83 14.17 15.83 14.17 15.83 14.17 15.83 14.17 15.83 14.17 15.83 14.17 15.83 14.17 15.83 14.17 15.83 14.17 15.83 14.17 15.83 14.17 15.83 14.17 15.83 14.17 15.83 14.17 15.83 16.04 17.84 16.04 17.85 17.	0 .41 1.26 1.99 2.96 2.54 .03 3.77 4.63 5.61 4.27 5.01 4.58 5.69 2.75 7.84 3.44 8.82 5.61 4.27 4.58 5.69 2.24 4.21 8.98 2.80 5.61 1.15 1.45 2.24 4.21 8.98 2.80 5.61 1.25 8.25 8.25 8.25 8.25 8.25 8.25 8.25 8	0 .41 0 .48 .56 .88 1.28 1.80 1.95 1.62 4.09 2.12 1.47 3.21 5.48 8.55 3.2.15 8.48 5.53 2.40 4.30 5.97 4.45 6.63 4.30 5.97 6.46 6.63 4.30 5.97 6.46 6.63 4.30 5.97 6.46 6.63 4.30 5.97 6.46 6.63 4.30 6.63 4.30 6.63 4.30 6.63 4.30 6.63 4.30 6.63 4.30 6.63 4.30 6.63 4.30 6.63 4.30 6.63 4.30 6.63 4.30 6.63 4.30 6.63 4.30 6.63 4.30 6.63 4.30 6.63 4.30 6.63 4.30 6.63 4.30 6.63 6.69 6.69 6.60 6.60 6.60 6.60 6.60 6.60	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 2.07 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	20.35 16.72 34.56 31.70 39.36 24.14 32.81 36.00 34.95 38.23 37.14 36.16 29.41 34.20 33.29 32.02 22.87 25.64 24.58 19.06 20.59 13.70 15.94 20.22 15.26 11.80 14.25 11.80 14.25 11.03 13.20 12.46 9.79 9.48 8.86 8.3.80 9.7.81 10.60 7.46 7.82 5.65 0 3.57 4.51	46.02 39.49 37.73 42.11 36.82 42.20 33.67 31.98 37.43 36.21 32.59 31.89 28.34 32.63 31.66 27.17 28.56 32.21 29.25 26.39 25.40 27.14 21.79 21.54 21.79 21.54 21.79 21.54 21.79 21.54 21.79 21.54 21.79 21.54 21.79 21.54 21.79 21.54 21.79 21.54 21.79 21.54 21.79 21.54 21.79 21.54 21.79 21.54 21.79 21.54 21.88 17.36 16.75 17.08 18.37 19.86 14.35 15.11 11.66 16.16 11.96 6.85 19.34 12.48 7.18 17.44 8.19 6.49 11.14 4.94 7.08 8.26	23.01 28.50 16.14 11.76 13.52 12.11 12.57 9.28 10.26 7.58 10.12 12.66 7.58 10.12 12.47 10.64 10.64 10.50 8.69 10.64 10.65 10.64 10.6	7.96 10.35 5.30 10.49 4.85 7.15 11.26 6.26 4.58 8.02 7.19 18.09 7.86 8.42 5.46 6.65 7.37 9.45 7.24 8.80 7.84 6.80 11.76 7.96 10.70 8.54 6.80 11.76 7.96 10.70 8.54 6.80 11.76 7.96 10.70 8.54 6.80 11.76 7.96 10.70 8.54 6.80 11.76 7.96 11.76 7.96 10.70 8.54 6.39 10.70 8.54 6.39 10.70 8.70 8.70 8.70 8.70 8.70 8.70 8.70	2.65 .80 4.16 1.79 .99 2.58 5.44 7.18 2.62 2.50 2.17 2.52 1.39 2.66 3.14 1.82 2.10 6.03 1.99 2.10 6.03 1.91 3.71 4.34 3.94 3.75 4.53 3.50 3.71 4.34 5.35 4.53 3.50 3.61 4.53 3.50 3.61 4.53 3.62 4.53 3.63 3.64 3.75 3.64 4.53 3.75 3.64 4.53 3.75 3.75 3.75 3.75 3.75 3.75 3.75 3
57															
58 59	1	3,224	18.11	17.56	5.61	1.89	0	0	0	0	0	15.60	8.59	21.65	10.98
60			10.11												
61							**								
62 63															
64	1	3,643	32.75	15.07	.66	0	10.49	6.26	4.28	.25	5.98	3.49	3.84	13.23	3.71
Total or average	1,047	712,985	9.23	10.59	5.19	4.30	2.51	3.22	4.03	.89	17.79	20.73	9.17	8.93	3,43

 $\frac{1}{2}$  Includes 1-inch Select Merchantable lumber.

Table 11—Lumber grade yields by scaling diameter, log grade No. 3

Loo								L	mber gra	ade					
Log scaling diameter (inches)	Number of logs	Lumber tally volume	B & Btr. Select	C Select	D Select	Mould- ing	Factory Select	No. 1 Shop	No. 2 Shop	No. 3 Shop	Select Struc- tural <u>l</u> /	Construc- tion	Std.	Util.	Econ.
		Bd. ft.					Pe	cent of	lumber	tally vo	lione				
6 7 8 9 10 111 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 33 34 35 36 37 38 39 40 41 42 43 44 44 45 46 47 48 49 50 50 50 50 50 50 50 50 50 50 50 50 50	42 34 86 91 100 105 100 98 87 75 108 75 108 75 103 84 95 66 73 74 71 65 61 51 47 47 38 34 20 24 23 16 15 10 10 10 10 10 10 10 10 10 10	Bd. ft.  1,351 1,324 4,228 5,555 7,940 9,902 11,886 13,915 15,994 15,821 24,901 19,231 29,629 26,532 34,326 27,079 32,399 35,377 37,744 37,919 38,026 34,867 31,725 35,106 30,881 29,923 32,184 35,260 21,664 24,926 29,346 20,290 20,831 16,660 15,814 14,916 4,769 9,702 14,444 4,490 8,289 3,156 1,756 3,017 5,921 2,587 5,992	0.89 0 .33 .41 .10 .66 .48 .48 .11 .23 .29 .28 .45 .46 1.07 1.72 2.11 2.42 2.42 2.47 3.77 2.99 7.05 4.24 1.81 1.81 2.19 2.19 2.11 3.77 2.99 7.05 4.24 1.81 3.77 2.93 4.26 1.96 6.93 5.97 5.93 4.12 5.93 4.12 5.93 4.12 5.93 4.12 5.93 6.93 5.93 6.9	1.78 .60 .57 .83 .76 .63 .66 .37 .36 .86 .86 .80 1.59 1.47 2.23 2.30 3.35 4.06 5.17 5.18 5.28 7.62 5.11 6.49 6.89 5.95 3.59 8.58 9.88 5.12 4.57 10.64 12.63 16.32 11.64 12.64	0.59 0.54 .18 .48 .37 .51 .72 .48 .63 1.11 .84 .80 1.11 .84 1.30 1.71 1.62 2.30 2.30 3.14 3.30 2.30 3.14 3.52 4.85 3.83 4.39 3.83 4.39 3.83 4.11 3.526 3.80 4.85 5.83 4.85 5.83 4.85 5.83 4.85 5.83 5.83 6.8	0 0 .43 .11 .13 .28 .51 .92 .58 .31 .98 .113 .79 .92 .1.89 .202 .1.99 .2.26 .3.96 .2.13 .1.90 .3.15 .2.19 .1.07 .4.83 .4.57 .2.45 .4.11 .6.39 .3.93 .3	0 0 0 12 0 0 0 12 0 0 0 0 0 0 0 0 0 0 0	0 0 31 0 0 24 .05 0 0 .75 .34 .20 .27 .65 .49 1.14 .56 1.06 3.56 3.94 3.13 3.13 3.19 3.08 6.70 4.71 4.596 5.34 4.71 4.596 5.34 4.71 4.596 5.34 3.55 3 0 0 1.31 1.39 0 0 6.63	Tumber 1 0 0 0 . 45 .14 .12 .14 .12 .08 .25 .131 .130 .1.93 .3.01 .3.23 .3.01 .3.25 .5.14 .4.72 .3.82 .4.39 .5.97 .7.10 .4.76 .84 .4.52 .5.27 .32 .5.86 .5.8	22 .14 0 .20 0 .58 .37 .44 .47 .44 .82 .80 .50 .29 .81 .54 .55 .111 .35 1.74 .84 1.16 .90 1.06 .71 1.15 .40 .81 .159 1.28 1.11 1.24 0 0 3.45 .20 0 013	###	55.81 46.90 53.64 47.31 47.61 50.39 48.12 47.78 47.88 44.68 44.63 41.39 40.31 40.67 40.10 37.27 39.06 39.48 32.20 30.77 30.33 28.62 25.11 30.91 26.41 23.69 23.10 23.42 19.89 23.10 23.42 19.89 16.53 13.04 17.49 16.53 1.93 13.74 13.11 6.77 7.65 11.31 3.47 7.89 12.60 11.48	16.73 27.49 22.19 24.70 21.74 23.14 20.76 20.95 23.38 23.81 20.16 20.92 22.53 22.63 21.32 20.76 21.74 17.91 18.16 21.49 18.22 16.35 16.56 16.36 14.45 17.82 16.35 17.82 16.36 17.94 17.91 17.15 17.15 17.15 18.16 16.36 16.36 16.36 17.99 18.22 16.35 17.33 20.70 8.66 6.26 13.78 19.93 2.51 9.98 13.07 11.50 6.26 13.78 19.93 2.51 9.98 13.07 11.50 6.26 13.78 11.50 6.26 13.78 11.50 6.26 13.78 11.50 6.26 13.78 11.50 6.26 13.78 11.50 6.26 13.78 11.50 6.26 13.78 11.50 6.26 13.78 11.50 6.26 13.78 11.50	12.58 11.78 10.41 10.93 14.27 8.98 10.33 9.03 11.24 10.73 11.26 10.61 12.21 11.66 14.23 11.66 14.23 11.55 14.38 10.62 12.94 14.88 10.62 17.08 21.22 15.66 15.48 16.63 17.08 21.22 16.35 17.25 16.32 11.81 23.43 25.94 13.97 4.04 35.97 4.04 35.97 4.04 37.73	3.33 6.57 2.32 2.12 2.62 2.28 2.39 2.45 3.33 2.57 2.22 2.75 2.57 2.92 2.75 2.57 2.92 3.07 2.91 2.63 4.40 2.75 5.44 3.36 4.92 5.47 4.17 4.17 4.17 9.10 6.68 8.07 9.10 10.28 3.40 10.28 3.40 10.28 3.40 10.28 3.40 10.28 1
57 58	 1	2,179	2.16	7.99	.78	.37	0	0	0	0	2.39	13.95	7.34	29.42	35.61
Total or															
average	2,210	924,627	2.26	4.53	2.88	2.09	.76	2.37	3.80	.79	11.41	31.63	18.55	14.40	4.52

Table 12—Lumber grade yields by scaling diameter, log grade No. 4

Log	Number	Lumber						Lı	ımber gra	ade					
scaling diameter (inches)	of logs	tally volume	8 & 8tr. Select	C Select	D Select	Mould- ing	Factory Select	No. 1 Shop	No. 2 Shop	No. 3 Shop	Select Struc- tural <u>l</u> /	Construc- tion	Std.	Util.	Econ.
		Bd. ft.					Pe	rcent of	lumber	tally vo	lume				
6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 44 45 46 47 48 49 50 50 50 50 50 50 50 50 50 50 50 50 50	6 1 14 22 22 22 30 37 40 49 51 53 43 49 53 52 66 45 53 43 44 48 43 39 31 23 29 33 20 19 15 16 8 11 11 18 5 5 5 5 7 7 7 7 8 7 7 7 7 8 7 8 7 7 8 7 8	Bd. ft.  254 82 861 1,901 1,694 3,205 4,348 6,184 8,458 9,688 19,372 12,296 14,467 16,309 22,910 17,009 21,202 20,086 21,202 20,086 17,009 21,202 20,086 17,173 24,385 26,688 17,173 15,758 18,721 9,648 11,441 14,907 8,654 8,444 6,070 7,883 922 10,061 4,529 1,213 1,433 2,402 2,363	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 0 18 1.34 .69 .24 .31 .527 .38 .622 .49 1.01 .94 .28 .79 8 1.31 .96 1.91 1.99 1.94 1.57 3.47 2.14 2.83 2.33 2.33 2.33 2.33 6.29 1.41 4.02 2.72 .70 .70 4.65 2.72 .70 .70 4.15 .70 4.15	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	0 0 0 .41 0 .38 0 0 .15 .44 .20 .85 .26 .45 .85 .1.20 1.02 .90 1.47 1.69 1.48 1.18 2.77 1.64 2.20 .3.66 4.14 .08 1.16 0 3.39 19.31 .87 2.72 0 10.40 0 34	Pe. 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	recent of  0 0 0 0 0 0 0 0 0 15 0 0 0 0 0 0 0 0 0	lumber :  0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	tally vo  0 0 0 0 0 0 28 24 09 0 36 .16 .59 .57 1.65 .58 1.41 1.63 1.59 2.18 2.12 .87 1.95 3.00 1.98 .55 1.46 1.99 3.30 5.65 3.13 10.68	Lume 0 0 7.55 2.31 1.24 .31 3.36 2.81 4.00 4.03 4.35 1.96 4.74 3.56 3.20 3.05 4.24 3.87 4.24 3.62 3.72 3.62 1.18 1.63 1.41 2.74 3.02 3.72 3.62 1.18 1.63 1.41 2.74 2.74 3.02 3.72 3.62 1.25 1.26 0 0 0 68	51.97 40.24 36.93 29.77 29.75 28.17 26.43 34.15 27.02 37.52 24.93 22.58 28.12 23.50 25.17 26.18 25.69 20.10 23.86 27.07 20.98 20.04 23.50 11.28 13.88 15.70 18.60 10.87 23.22 20.07 11.89 11.91 9.73 20.04 11.43 16.51 8.26 22.99 12.53 7.64 .49 0 1.82	20.47 41.46 30.08 42.87 31.35 33.48 33.92 32.63 31.08 22.65 29.12 25.21 25.21 25.27 29.49 19.62 22.88 21.89 21.69 21.69 21.69 15.46 18.67 14.61 8.26 17.56 12.28 18.39 7.81 7.81 7.81 7.81 7.81 7.81 7.81 7.81	20.47 4.88 19.51 18.62 26.33 28.14 28.13 22.36 21.81 22.00 26.33 30.80 27.39 26.70 26.83 31.83 29.32 25.67 28.03 23.67 28.03 23.67 28.03 23.67 25.39 30.21 23.11 22.02 26.00 25.78 29.88 29.88 29.88 38.94 35.78 29.38 29.37 3.25 31.70 35.02 55.73 7.47 74.52	7.09 13.41 5.92 6.42 10.74 8.55 6.12 6.95 10.53 6.22 7.60 10.00 7.81 10.06 8.56 7.73 9.18 9.61 10.07 12.59 9.63 10.97 10.31 7.78 9.61 13.38 14.22 10.93 14.17 5.52 17.87 11.02 17.87 11.02 17.87 11.02 17.87 11.02 17.87 11.02 17.87 11.02 17.87 11.02 17.87 11.02 17.87 11.02 17.87 11.02 17.87 11.02 17.87 11.02 17.87 11.02 17.87 11.02 17.87 11.02 17.87 11.02 17.87 11.02 17.87 11.02 17.47 11.02 17.47 11.02 17.47 11.02 17.47 17.47 17.47 17.47 17.47 17.47 17.47 17.47 17.47 17.47 17.47 17.48
54	i	1,600	.81	0	2.06	33.31	0	14.25	16.75	3.31	0	6.19	5.25	13.25	4.81
Total or average	1,158	545,101	.78	2.13	1.44	1.37	.84	2.28	5.56	1.44	3.25	20.22	23.12	27.33	10.24

 $<sup>\</sup>frac{1}{2}$  Includes 1-inch Select Merchantable lumber.

Table 13-Lumber grade yields by scaling diameter for all log grades

	1	Τ						Lu	mber gra	ade					
Log scaling diameter (inches)	Number of logs	Lumber tally volume	8 & 8tr. Select	C Select	D Select	Mould- ing	Factory Select	No. 1 Shop	No. 2 Shop	No. 3 Shop	Select Struc- tural <u>1</u> /	Construc- tion	Std.	Util.	Econ.
		Bd. ft.					Pe	rcent of	lumber	tally vo	lume				
6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 41 42 43 44 45 46 47 48 49 50 50 50 50 50 50 50 50 50 50 50 50 50	48 35 105 123 144 152 168 171 182 167 194 161 194 161 194 176 206 167 161 144 162 137 67 60 55 54 44 37 28 36 20 22 20 20 21 21 21 31 31 41 41 41 41 41 41 41 41 41 4	## 1,605 1,406 5,231 1,262 11,19 11,262 15,160 19,348 24,202 230,879 44,287 44,649 54,149 54,149 54,149 54,149 72,349 65,480 773,243 80,889 81,545 94,512 92,916 94,237 99,787 83,460 98,980 101,960 98,980 101,960 98,467 95,936 83,072 89,050 78,218 81,536 40,148 59,614 62,753 49,713 54,016 40,148 59,614 62,753 37,650 37,650 37,650 37,650 37,477 25,955 23,386 610,379 16,033 10,379 11,650 7,828 4,445 2,179 8,750	0.75 0 .27 .28 .18 .43 .35 .07 .25 .28 .18 .43 .35 .07 .25 .28 .17 .28 .46 1.12 .23 .8 .33 .63 .33 .63 .33 .63 .8 .33 .63 .8 .33 .9 .63 .8 .33 .9 .63 .8 .8 .33 .9 .63 .8 .8 .8 .8 .9 .9 .10 .27 .21 .11 .22 .16 .24 .23 .38 .23 .31 .22 .16 .24 .23 .38 .23 .35 .65 .65 .65 .65 .65 .7 .90 .7 .7 .90 .7 .7 .7 .7 .7 .7 .7 .7 .7 .7 .7 .7 .7	1.50 .57 .46 .73 .59 .92 .60 .61 .75 .80 .76 1.22 1.15 1.70 3.22 2.39 3.63 3.76 6.12 6.94 5.70 6.12 6.94 10.65 8.05 10.28 8.05 10.28 12.25 12.52 11.47 13.63 10.65 10.28 12.25 12.52 11.47 13.63 10.65 10.28 12.25 12.52 11.51 11.77 13.63 10.89 12.52 13.63 14.46 18.19 19.50	0.50 0.50 0.44 .12 .38 .57 .68 .82 .60 .83 .94 .93 1.41 2.26 2.92 2.80 3.16 2.82 3.16 2.82 3.16 2.82 3.16 5.77 5.67 4.29 5.83 6.77 5.83 6.77 5.83 6.73 6.52 5.83 6.52 5.83 6.73 6.52 5.83 6.73 6.52 6.73 6.52 6.73 6.52 6.73 6.52 6.73 6.7	0 0 0 .344 .077 .262 .477 .388 .433 .322 .633 .1.13 1.48 2.08 1.20 2.51 2.30 2.47 2.39 .310 2.47 2.39 .310 2.15 3.73 3.51 3.51 3.73 3.51 3.73 3.51 3.60 .77 4.72 4.82 6.08 7.01 2.88 7.65 8.33 3.52 1.80 6.74 6.08 7.01 2.88 7.65 8.33 3.52 1.80 6.74 6.08 7.01 2.88 7.65 8.33 3.52 1.80 6.74 6.08 7.01 2.88 7.65 8.33 3.52 1.80 6.74 6.08 7.01 2.88 7.65 8.33 3.52 1.80 6.74 6.08 7.01 2.88 7.65 8.33 3.52 1.80 6.74 6.08 7.01 2.88 7.65 8.33 3.52 1.80 6.74 6.08 7.01 2.88 7.65 8.33 3.52 1.80 6.74 6.08 7.01 2.88 7.65 8.33 3.52 1.80 6.74 6.08 7.01 2.88 7.65 8.33 3.52 1.80 6.74 6.08 7.70 7.70 7.70 7.70 7.70 7.70 7.70 7	0 0 0 .10 0 0 .16 0 0 .05 0 .05 0 .07 .12 .15 .14 .12 .38 .41 .51 .59 1.86 2.25 2.04 2.10 1.94 2.63 2.35 2.59 1.71 4.06 2.38 3.36 5.17 2.30 2.48 4.64 5.73 3.30 2.28 3.40 5.61 2.70 0 5.78 0 7.92	rocent of  0 0 0 16 07 0 12 12 12 12 14 17 18 38 58 38 11 39 123 41 3,73 2,46 2,69 3,77 3,45 2,88 4,83 3,99 5,28 4,83 3,99 5,28 4,83 3,99 5,28 4,83 3,99 5,28 4,83 3,99 5,28 4,83 3,99 5,28 4,83 3,99 5,28 4,83 3,99 5,28 4,83 3,99 5,28 4,83 3,99 5,28 4,83 3,99 5,28 4,83 3,99 5,28 4,83 3,99 5,28 4,83 3,99 5,28 4,83 3,99 5,28 4,83 3,99 6,28 6,20 1,97 2,46 8,88 0 7,12 49	Zumber: 0 0 0 47 133 0.08 0.09 0.07 134 48 1.09 0.07 1.13 2.09 0.07 1.13 2.09 0.07 1.13 2.09 0.09 0.09 0.09 0.09 0.09 0.09 0.09	Leal ly vo.		55.20 46.51 50.43 42.83 43.78 44.47 41.61 43.26 38.93 40.61 37.52 33.74 37.67 32.45 32.47 28.87 31.49 32.93 27.29 25.58 24.61 21.32 21.30 20.88 19.29 17.67 18.10 20.06 15.94 15.28 12.67 13.46 14.61 8.22 9.89 13.81 8.16 7.09 10.06 7.34 5.94 8.97 6.07 6.77 6.77 6.77 6.77 6.77 6.77 6.7	17. 32 28. 31 23. 38 29. 14 22. 32 23. 62 22. 37 22. 87 24. 94 21. 65 20. 63 22. 54 21. 97 18. 00 18. 88 19. 40 17. 15 21. 65 16. 17 14. 89 14. 71 15. 21 13. 96 14. 71 14. 65 13. 17 14. 65 13. 17 14. 88 11. 47 11. 36 11. 19 11. 86 8. 89 91. 0. 69 8. 48 8. 29 7. 35 9. 85 8. 11 6. 91 10. 69 8. 49 11. 69 8. 29 7. 35 9. 85 9.	13.83 11.38 11.89 12.64 14.62 12.78 13.30 11.82 14.20 13.74 14.35 15.66 15.06 12.86 15.30 15.65 15.46 15.78 14.74 15.30 15.65 15.46 15.30 15.65 15.46 15.06 12.86 13.45 14.74 15.30 15.65 16.04 15.46 15.46 15.06 12.86 13.45 14.78 14.24 12.54 13.49 14.95 11.22 13.76 16.62 14.78 16.62 16.62 16.62 16.62 16.62 17.63 18.63 18.73 18.73 18.73 18.73 18.73 18.73 18.73 18.73 18.73 18.73 18.74 18.73	
62	1	3,486	40.91	14.37	2.95	1.95	0	0	0	0	.46	10.47	8.49	9.04	11.36
63 64 65 66	2 1	7,245 2,672	46.85 43.04 	16.09 25.94	1.70 8.31	.72	5.27 5.35 	3.15 1.50	2.15	.12	3.86 3.48 	2.62	3.30 .94	9.80 3.85	4.36 2.21
67 68	1	3,526	44.07	28.16	3.91	1.64	0	0	0	.0	2.21	2.67	4.03	5.30	8.00
Total or average	4,974 2,		7.93	7.91	3.63	2.87	1.72	2.68	4.08	.93	12.21	22.61	14.45	13.93	5.04
<u>1</u> / 1nc	ludes 1-i	nch Select	Merchant	able lumb	er.										

Table 14—Cubic volumes by scaling diameter, log grade 1
(In cubic meters)

Scali	ng diameter		London	Carrelina	Danid.
Inches	Centimeters	Logs	Lumber	Sawdus t	Residue
8	20.32	0.20	0.06	0.01	0.12
9	22.86	.17	.08	.01	.07
10	25.40	1.56	.95	.16	. 43
11	27.94	2.86	1.67	.30	.88
12	30.48	2.10	1.43	.25	.41
13	33.02	5.16	2.95	.43	1.77
14	35.56	5.13	2.78	.43	
15					1.90
	38.10	9.47	5.80	. 92	2.74
16 17	40.64 43.18	7.52	5.01	.74	1.77
	45.72	12.00	6.87 5.41	1.04	4.09 2.32
18 19	48.26	8.60 11.01	6.52	.86 1.08	3.40
		15.59	9.16		4.94
20	50.80		16.51	1.48 2.49	
21	53.34	24.35			5.34
22	55.88	14.71	10.01	1.56	3.14
23	58.42	28.66	17.32	2.83	8.50
24	60.96	18.50	11.48	1.88	5.13
25	63.50	26.88	17.22	2.88	6.85
26	66.04	39.86	25.01	3.96	10.87
27	68.58	29.44	18.95	3.21	7.26
28	71.12	36.79	24.86	3.75	8.17
29	73.66	44.35	29.59	5.34	9.42
30	76.20	53.24	34.31	5.24	13.68
31	78.74	36.67	23.69	3.53	9.44
32	81.28	56.89	36.80	6.09	13.99
33	83.82	64.15	39.85	7.03	17.26
34	86.36	42.26	26.14	4.33	11.79
35	88.90	78.18	50.48	8.65	19.04
36	91.44	72.62	45.73	7.92	18.96
37	93.98	81.08	51.39	9.18	20.49
38	96.52	96.39	59.09	10.18	27.11
39	99.06	71.67	46.79	8.11	16.76
40	101.60	76.56	50.55	9.16	16.84
41	104.14	81.10	48.95	8.23	23.91
42	106.68	55.50	36.52	6.07	12.90
43	109.22	88.89	58.67	9.49	20.72
44	111.76	68.12	46.39	7.74	13.98
45	114.30	56.10	35.84	6.60	13.65
46	116.84	43.47	29.03	5.11	9.32
47	119.38	65.15	42.32	7.09	15.73
48	121.92	96.40	59.00	10.11	27.28
49	124.46	56.20	36.44	5.64	14.11
50	127.00	18.13	11.67	2.13	4.32
51	129.54	33.49	22.49	3.34	7.65
52	132.08	52.04	30.29	5.43	16.31
53	134.62	17.84	8.83	1.69	7.30
54	137.16	41.68	25.86	4.05	11.75
55	139.70	46.10	28.40	3.89	13.79
56	142.24	9.31	4.34	.70	4.26
57	144.78	16.79	10.80	1.51	4.48
58	147.32				
59	149.86	21.20	13.69	2.47	5.02
60	152.40				
61	154.94				
62	157.48	12.26	8.26	1.08	2.90
63	160.02	12 46	0.53	1 21	2 71
64	162.56	13.46	8.53	1.21	3.71
65	165.10	12.31	6.47	.88	4.94
66	167.64				
67	170.18	17.67		1 14	
68	172.72	17.67	8.30	1.14	8.21

Table 15—Cubic volumes by scaling diameter, log grade 2 (In cubic meters)

Scali	ng diameter		L. and Land		
Inches	Centimeters	Logs	Lumber	Sawdust	Residue
8	20.32	0.60	0.27	0.05	0.28
9	22.86	2.41	1.49	. 26	.66
10	25.40	4.60	2.92	. 47	1.21
11	27.94	6.10	3.18	, 54	2,39
12	30.48	9.82	5.94	1.03	2.85
13	33.02	11.74	6.75	1.16	3.84
14	35.56	17.23	9.88	1.70	5.65
15	38.10	12.17	6.96	1.07	4.14
16	40.64	19.43	11.76	1.85	5.83
17	43.18	23.50	14.74	2.30	6.46
18	45.72	31.17	19.15	3.12	8.91
19	48.26	33.92	21.12	3.40	9.40
20	50.80	42.43	27.13	4.52	10.78
21	53.34	57.78	35.00	5.96	16.82
22	55.88	58.40	37.09	6.08	15.23
23	58.42	66.46	43.49	7.28	15.69
24	60.96	69.40	44.00	7.74	17.66
25	63.50	85.33	55.09	9.53	20.71
26	66.04	78.41	52.33	8,77	17.32
27	68.58	92.93	60.11	10.25	22.57
28	71.12	100.52	63.13	10.98	26.41
29	73.66	110.80	74.51	12.56	23.73
30	76.20	85.96	54.53	9.92	21.51
31	78.74	133.17	84.60	14.65	33.92
32	81.28	103.18	66.83	11.20	25.14
33	83.82	127.81	80.09	14.03	33.69
34	86.36	127.64	79.87	13.42	34.35
35	88.90	158.26	97.30	18.10	42.86
36	91.44	81.57	51.41	8.85	21.31
37	93.98	111.38	71.66	12.19	27.53
38	96.52	86.87	54.39	10.04	22.44
39	99.06	106.11	65.85	12.84	27.42
40	101.60	96.25	66.43	11.70	18.12
41	104.14	78.78	46.16	8.51	24.11
42	106.68	52.20	35.05	6.50	10.65
43	109.22	72.67	43.47	7.97	21.23
44	111.76	52.40	27.16	5.82	19.42
45	114.30	78.44	50.08	7.80	20.56
46	116.84	36.87	22.57	4.53	9.78
47	119.38	42.71	27.79	5.10	9.82
48	121.92	41.86	25.92	3.93	12.01
49	124.46	36.72	23.05	3.54	10.13
50	127.00	56.06	35.70	3.80	13.72
51	129.54	7.21	4.62	.63	1.96
52	132.08	5.96	3.52	.61	1.82
53	134.62	9.54	4.63	. 69	4.22
54	137.16	16.02	6.37	.98	8.68
55	139.70				
56	142.24				
57	144.78				
58	147.32				
59	149.86	11.31	7.68	. 99	2.63
60	152.40				
61	154.94				
62	157.48				
63	160.02	55		. 7.7	
64	162.56	15.17	9.08	1.49	4.59

Table 16—Cubic volumes by scaling diameter, log grade 3
(In cubic meters)

Scali	ing diameter		Lumbau	Caraba :	D
Inches	Centimeters	Logs	Lumber	Sawdust	Residue
6	15.24	7.51	3.22	0.62	3.67
7	17.78	6.87	3.14	.62	3.10
8	20.32	21.29	9.90	1.90	9.48
9	22.86	26.08	13.03	2.52	10.53
10	25.40	34.51	18.60	3.50	12.42
11		40.66	23.35	4.34	12.97
12	27.94		27.89		
	30.48	48.01		5.10	15.02
13	33.02	53.40	32.52	5.81	15.07
14	35.56	60.79	37.38	6.61	16.80
15	38.10	60.23	37.09	6.34	16.80
16	40.64	87.38	57.97	10.10	19.30
17	43.18	68.66	45.41	7.61	15.64
18	45.72	105.38	69.58	11.99	23.80
19	48.26	94.45	62.57	10.40	21.48
20	50.80	120.12	81.15	13.90	25.07
21	53.34	95.08	64.49	10.73	19.85
22	55.88	113.46	77.17	12,85	23.45
23	58.42	124.34	84.28	14.23	25.84
24	60.96	130.64	90.49	15.39	24.76
25	63.50	136.95	91.70	14.61	30.64
26	66.04	137.26	91.14	16.17	29.96
27	68.58	123.74	84.29	15.08	24.36
28	71.12	114.01	76.14	13.04	24.82
29	73.66	124.06	84.99	14.54	24.54
30	76.20	109.30	75.03	14.15	20.13
31	78.74	105.99	72.95	12.87	20.18
32	81.28	120.33	79.53	14.09	26.71
33	83.82	119.00	78.10	14.10	26.80
34	86.36	129.27	85.74	15.20	28.33
35	88.90	79.25	52.49		17.11
				9.65	21.84
36	91.44	93.35	60.79	10.73	
37	93.98	101.75	72.12	13.27	16.35
38	96.52	75.01	49.67	9.01	16.33
39	99.06	78.60	51.00	8.76	18.83
40	101.60	59.58	40.41	7.70	11.46
41	104.14	58.56	38.80	7.09	12.67
42	106.68	60.79	36.51	7.10	17.17
43	109.22	21.69	11.49	2.13	8.07
44	111.76	36.65	24.10	4.51	8.04
45	114.30	57.94	35.68	5.93	16.32
46	116.84	19.20	11.28	2.06	5.86
47	119.38	32.80	20.10	4.68	8.02
48	121.92	11.10	7.61	1.18	2.31
49	124.46	6.81	4.49	.91	1.42
50	127.00	13.77	7.14	1.10	5.54
51	129.54	24.10	14.24	2.77	7.08
52	132.08				7.00
53	134.62	9.70	6.29	1.43	1.97
54	137.16	3.70	0.23	1.73	1.37
55	139.70				
56		26.94	14.58	2.78	9.58
56 57	142.24 144.78	20.94	14.58	2./8	9.50
5/ 58	144.78	10.57	5,25	.60	4.72
00	117.52	20.07	0,20	.00	, -
tal		3 396.92	2 222.89	391.81	782.22

Table 17—Cubic volumes by scaling diameter, log grade 4
(In cubic meters)

Scali	ing diameter	1 000	Lumbon	Coudust	Don't de-
Inches	Centimeters	Logs	Lumber	Sawdust	Residue
6	15,24	1.70	.61	.12	.98
7	17.78	.32	. 20	.04	.08
8	20.32	3.82	2.03	.35	1.44
9	22.86	9.25	4.48	.81	3.96
10	25.40	8.77	3.91	.80	4.05
11	27,94	15.21	7.50	1.46	6.25
12	30.48	19.36	10.22	1.85	7.29
13	33.02	25.89	14.55	2.56	8.78
14	35.56	33.46	19,65	3.64	10.17
15	38.10	38.38	22,63	4.06	11.69
16	40.64	47.31	28.86	5,24	13.21
17	43.18	49.85	29.29	4.94	15.62
18	45.72	56.69	33.92	5.59	17.19
19	48.26	64.27	38.09	6.41	19.77
20	50.80	87.40	54.41	9.15	23.84
21	53.34	61.97	39.71	7.30	14.95
				9.26	22.37
22	55.88	81.28	49.65		
23	58.42	74.42	48.36	8.87	17.18
24	60.96	79.91	51.49	8.75	19.67
25	63.50	87.06	55.79	9.64	21.63
26	66.04	90.29	58.15	10.45	21.69
27	68.58	93.37	61.45	10.20	21.72
28	71.12	99.42	63.19	11.44	24.80
29	73,66	79.43	53.10	9.72	16.61
30	76.20	63.21	38.85	7.30	17.06
31	78.74	99.79	60.65	9.76	29.38
32	81.28	101.32	64.78	11.49	25.04
33	83.82	66.47	42.15	7.51	16.81
34	86.36	66.44	42.86	7.73	15.85
35	88.90	` 54.55	37.87	6.47	10.21
36	91.44	69.87	45.61	7.77	16.49
37	93.98	36.51	23.08	3.97	9.46
38	96.52	46.34	27.90	4.97	13.47
39	99.06	57.70	36.51	7.20	13.99
40	101.60	38.14	20.96	3.15	14.02
41	104.14	32.37	20.56	3.80	8.01
42	106.68	27.45	14.53	2.34	10.58
43	109.22	29.63	19.32	2.98	7.34
44	111.76	3.67	2.36	.56	.75
45	114.30	44.05	24.86	4.92	14.27
46	116.84	17.94	10.46	2.04	5.44
47	119.38	10.68	2.91	.58	7.19
48	121.92	,			
49	124.46				
50	127.00	6,69	3.85	.95	1.89
51	129.54				
52	132.08	9.01	5.88	1.16	1.97
53	134.62	8.57	5.69	.63	2.24
54	137.16	7.48	4.13	1.00	2,35
0.	-				
			1 307.02	230.93	568.74

Table 18—Cubic volumes by scaling diameter for all grades

(In cubic meters)

Scali	ing diameter				
Inches	Centimeters	Logs	Lumber	Sawdust	Residue
6	15.24	9.21	3.83	0.74	4.65
7	17.78	7.19 25.91	3.34	.66 2.31	3.19
8	20.32		12.27	2.31	11.33
9	22.86	37.92	19.09	3.61	15.22
10	25.40	49.44	26.38	4.93	18.12
11	27.94	64.83	35.70	6.63	22.50
12 13	30.48	79.29	45.47	8.24	25.57
14	33.02	96.20	56.78	9.96	29.46
15	35.56	116.61	69.69	12.40	34.53
16	38.10	120.25	72.47	12.40	35.38
17	40.64	161.65	103.60	17.93	40.12
18	43.18 45.72	154.02 201.84	96.30 128.05	15.91 21.56	41.81
19	48.26	203.65	128.30	21.30	52.23 54.06
20	50.80	265.53	171.85	29.05	64.63
21	53.54	239.18	155.71	26.49	56.97
22	55.88	267.85	173.90	29.76	64.20
23	58.42	293.87	193.45	33.21	67.21
24	60.96	298.46	197.46	33.77	67.23
25	63.50	336.23	219.80	36.58	79.84
26	66.04	345.83	226.64	39.35	79.84
27	68.58	339.47	224.80	38.74	75.93
28	71.12	350.73	227.31	39.21	84.20
29	73.66	358.65	242.19	42.17	74.30
30	76.20	311.72	202.72	36.62	72.38
31	78.74	375.62	241.89	40.81	92.92
32 3 <b>3</b>	81.28	381.71	247.95	42.88	90.89
34	83.82	377.44	240.20	42.68	94.56
35	86.36 88.90	365.62 370.24	234.61 238.14	40.68 42.87	90.33 89.23
36	91.44	317.41	203.54	35.27	78,60
37	93.98	330.72	218.26	38.62	73.84
38	96.52	304.60	191.04	34.20	79.37
39	99.06	314.08	200.15	36.93	77.01
40	101.60	270.52	178.36	31.71	60.45
41	104.14	250.81	154.57	27.64	68.70
42	106.68	195.93	122.62	22.01	51.30
43 44	109.22	212.88	132.95	22.57	57.36
45	111.76	160.84	100.01	18.63	42.19
46	114.30 116.84	236.53 117.49	146.46	25.26	64.80
47	119.38	151.33	73.35 93.12	13.74 17.45	30.40 40.76
48	121.92	149.35	92.52	15.23	41.60
49	124.46	99.73	63.98	10.09	25.66
50	127.00	94.64	58.35	10.81	25.48
51	129.54	64.80	41.35	6.75	16.70
52	132.08	67.01	39.69	7.21	20.10
53	134.62	45.64	25.44	4.46	15.74
54	137.16	65.18	36.36	6.03	22.79
55	139.70	46.10	28.40	3.90	13.80
56 57	142.24	36.25	18.91	3.48	13.85
57 58	144.78	16.79	10.80	1.51	4.49
59	147.32 149.86	10.57 32.50	5.25 21.37	.60	4.72
60	152,40		21.37	3.47	7.66
61	154.94				
62	157.48	12.26	8.26	1.09	2.91
63	160.02				
64	162.56	28.63	17.61	2.71	8.31
65	165.10	12.31	6.47	.89	4.95
66	167.64				
67	170.18	17.67			
60		1/6/	8.30	1.15	8.24
68	172.72	17.67	0.30	1.10	0.27

#### The New Grading Rules

#### GENERAL SPECIFICATIONS

- 1. The grades are intended for 16-foot "log" lengths as commonly cruised in standing trees. If the cruise log length includes trim allowance, the specifications must be applied to the entire length.
- 2. The grades are not intended for application to cull logs (logs with more than a two-thirds cruise volume deduction).
- 3. Log diameter is not a specific grading criterion. The effect of log grade and size on value and product recovery is reflected in the tables.
- 4. Most of the grading specifications are applied by log 'faces.' A log face is one-quarter of the log circumference for the full length of the log.
- 5. A log adjacent to a cull log must be lowered one grade even if it meets specifications for grade 1, 2, or 3.

#### DEFINITIONS OF GRADING CHARACTERISTICS

- 1. *Knots* refer to sound, live, or dead limbs or limb stubs outside of knot cluster. Diameter of knot is measured at the log surface, inside the bark but outside the limb collar or swelling that may be present.
- 2. *Knot indicators* are bark distortions which indicate the presence of an underlying knot. Usually there is a small hole or depression in the center of the distortion. Indicator size is determined by the vertical diameter of the depression.
- 3. *Knot clusters* are three or more sound limbs or stubs, 1 inch or larger, in an inseparable group. The size of individual knots in a cluster is not considered.
- 4. Cluster indicators are three or more knot indicators, usually well defined by a distorted bark pattern and surface rise.
- 5. Scars are breaks in the normal bark pattern caused by injuries from fire, logging, frost, and lightning. They may be completely overgrown with callus tissue (old injuries), partially overgrown, or open (of recent origin). Their condition, location, and size determine whether they are degrading and therefore considered in the log grading specifications or superficial and disregarded.

The term ''log'' refers to designated sections of standing trees.

(a) Degrading scars:

A scar is considered to be degrading when the underlying wood is decayed, excessively pitchy, severely checked, or otherwise injured to the extent that lumber or veneer recovery would be affected.

(b) Superficial scars:

A superficial scar is a shallow, open, and sound injury of relatively recent origin that, in the judgment of the cruisers, will not affect lumber or veneer recovery and therefore is disregarded. Small scars--6 by 6 inches or less--whether open or overgrown, are also considered to be superficial providing they do not contain rot or are not located in the lower 8 feet of the butt log (see scar specifications for grades 1 and 2).

- 6. Conks are the fruiting bodies of fungi and indicate presence of interior rot.
- 7. Cankers are lesions characterized by distorted bark, callus tissue, and pitch flow. Common causes are mistletoe and rusts.
- 8. Rotten knots are live or dead limbs or stubs showing rot. Rotten or 'punky' knots are treated the same as conks.
- 9. Sound burls are round or elliptical woody growths that protrude abruptly from the log surface with no evidence of decay or pitch.
- 10. Unsound burls are characterized by evidence of decay or heavy pitch or both.
- 11. Bumps and bulges are bark-covered swellings on the log surface that do not conform to the normal taper or normal butt swell.
- 12. Epicormic branches are small, sprout-type limbs, that originate from dormant, usually 1/2-inch diameter or less, or adventitious buds.
- 13. Holes are the result of bird peckings or insect activity into the cambium.

#### APPLICATION OF GRADES

Cruisers (log graders) usually develop their own procedures for applying grading rules. Suggested steps are:

1. Size up each log with respect to knots, determining either the poorest (most shallow) or best (clearest) side.

- 2. Establish log grading faces based on the presence and character of any knots or indicators. Once the grading faces on a log are established, they cannot be shifted. Exception: see specifications for burls.
- 3. Apply knot or indicator specifications to determine preliminary grade of log; then apply other grading cirteria such as scars, conks, etc., to establish final grade. For example, if the log is knot free, it is a potential grade No. 1. The grader would then look for other possible limiting characteristics to establish the final grade.

#### A Summary of Specifications for the New Timber Cruising Grades for Coast Douglas-fir

Log characteristic	Grade No. 1 <sup>1</sup> /	Grade No. 2 <sup>1</sup> /	Grade No. 3 <sup>1</sup> /	Grad No.
Knots (sound)	One allowed if 1 inch or less,  or  one larger than 1 inch if within 6 inches of log end.	None allowed on two faces. Knots larger than 2 inches must be confined to upper or lower half of one face.	Knots (sound or rotten) larger than 3 inches must be confined to one face.	grade No. 3.
Rotten knots	None allowed.	None allowed unless log is otherwise grade No. 1.		for
Knot indicators	If larger than 1 inch, must be confined to no more than two faces.	No requirem	ents.	uirement
Knot clusters	None allowed.	One if confined to one face.	Any number if confined to no more than two faces.	meeting requirements
not indicator clusters	One if confined to one face.	No requirem	ents.	not
Scars	None allowed from ground line to 8 ft. Above 8 ft.: no limit for sound scars 6"x6" or smaller, larger sound scars must be confined either to one face or not more than two faces in any 1/4 of log length. No rotten scars allowed.	All scars having rot must be confined to one face.	No requirements.	Any merchantable log
Sound bur1s <sup>2</sup> /	Disregard burls if less	s than 6 inches in diame	ter.	
	If larger than 6-inch diameter, must be confined to one face.	All larger than 6 inch confined to three face		
Conks, cankers, and unsound burls	None allowed	None allowed unless log is otherwise grade No. 1.	No requirements.	
Bumps and bulges	None 6"x6" or larger allowed from ground line to 8 feet. No requirement above 8 feet.	No requirem	ents.	
Epicormic branches and holes	Must be confined to one face.	·		

 $<sup>\</sup>frac{1}{}$  A log meeting specifications for either grade No. 1, 2, or 3 is lowered one grade if adjacent to a cull log.  $\frac{2}{}$  When burls are considered, log faces can be shifted from the faces initially established for knots or other characteristics.

growth Coast Douglas-fir. USDA For. Serv. Res. Pap. PNW-203, 30 p. Pacific Northwest Forest and Range Experiment Station, Plank, Marlin E., and John W. Henley 1976. Lumber yields by the new timber cruising log grades for old-Portland, Oregon.

diameter, and net Scribner and gross cubic scale defect over diameter eter, scale recovery ratio over diameter, lumber recovery factor over grades. Lumber yield information is based on nearly 5,000 logs proc-Coast Douglas-fir logs are presented for the new timber cruising log for the four log grades. Tables provide information on lumber yield Curve relationships are shown for lumber grade recovery over diamdistribution by diameter class and lumber grade in addition to the Lumber grade yields and recovery ratios obtained for old-growth essed through 10 sawmills in Washington, Oregon, and California. foregoing.

KEYWORDS: Lumber recovery studies, old-growth Douglas-fir.

Lumber yields by the new timber cruising log grades for old-growth Coast Douglas-fir. USDA For. Serv. Res. Pap. PNW-203, 30 p. Pacific Northwest Forest and Range Experiment Station, Plank, Marlin E., and John W. Henley Portland, Oregon.

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